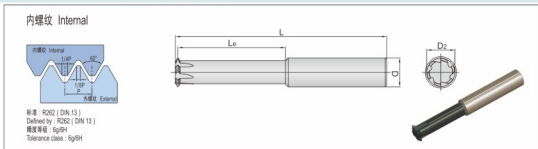




螺纹铣削刀具 THREADING MILLING TOOLS

ISO标准型螺纹 ISO METRIC Full Profile

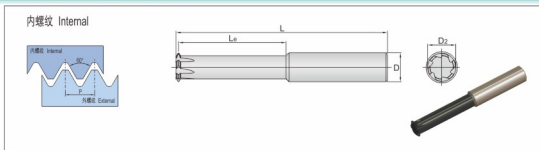


深孔螺纹铣刀 Deep Threading-Long Tools for Deep Holes

螺纹 Thread	螺距 Pitch	订货号 Order No.	尺寸 Dimensions (mm)				槽数 No. of Flutes	齿数 Teeth	加工孔径 Bore Dia.
粗牙 Coarse	mm	内螺纹刀 Internal	D	D ₂	L	Le	Z	Z _t	mm
M6×1	1.00	DH1T08041N1.050	8	4.1	63	19	3	1	5.0
M8×1.25	1.25	DH1T0058N1.250	10	5.8	73	26	3	1	6.8
M10×1.5	1.50	DH1T10077N1.500	10	7.7	73	32	3	1	8.5
M12×1.5	1.50	DH1T10094N1.500	10	9.4	83	38	4	1	10.5
M12×1.75	1.75	DH1T10087N1.750	10	8.7	83	38	4	1	10.2
M14×2.0	2.00	DH1T12102N2.000	12	10.2	92	44	4	1	12.0
M16×2.0	2.00	DH1T14122N2.000	14	12.2	100	50	4	1	14.0
M18×2.5	2.50	DH1T14129N2.500	14	12.9	108	57	5	1	15.5
M20×2.5	2.50	DH1T16148N2.500	16	14.8	114	63	5	1	17.5

螺纹铣削刀具 THREADING MILLING TOOLS

范围牙型60° Partial Profile 60°



3×D0 (Le=3×螺纹直径)
3×D0 (Le=3×Thread Diameter)

深孔螺纹铣刀 Deep Threading - Long Tools for Deep Holes

螺纹 Thread		螺距 Pitch		订货号 Order No.	尺寸 Dimensions (mm)						
M粗牙 M Coarse	M细牙 M Fine	UN,UN3,UNF,UNEF	mm	TPI	内螺纹刀 Internal	D	D ₂	L	Le	Z	Z _i
M5×0.8	M5×0.5 M5×0.75	N0.10-56UNS, N0.10-48UNS, N0.10-40UNS, N0.10-36UNS, N0.10-32UNF	0.5-0.8	32-56	DHIT04390NA60	4	3.90	45	16	4	1
M6×1.0	M6×0.5 M6×0.75	N0.12-56UNS, N0.12-48UNS, 1/4-40UNS, 1/4-36UNS, 1/4-32UNEF, 1/4-28UNF 1/4-27UNS, 1/4-24UNS	0.5-1.0	24-56	DHIT06485NB60	6	4.85	51	20	5	1
M8×1.25	M7×0.5 M7×0.75 M7.5×1.0	5/16-48UNS, 5/16-40UNS, 5/16-36UNS, 5/16-32UNEF, 5/16-28UN, 5/16-27UNS, 5/16-24UNS, 5/16-20UN	0.5-1.25	20-48	DHIT06590NF60	6	5.90	64	25	5	1
-	M10.5×0.5 M11×0.75 M11×1.0	7/16-32UN, 7/16-28UNEF, 7/16-27UNS, 7/16-24UNS	0.5-1.0	24-56	DHIT10990NB60	10	9.90	73	35	6	1
M10×1.5	M10×1.0 M10×1.25	3/8-24UNF, 3/8-20UN, 7/16-18UNS, 7/16-16UN	1.0-1.50	16-24	DHIT08790NC60	8	7.90	63	32	6	1
M12×1.75	M12×1.0 M12×1.25 M12×1.5	1/2-24UNS, 1/2-20UNS, 1/2-18UNS, 1/2-16UNS, 1/2-14UNS	1.0-1.75	14-24	DHIT10990ND60	10	9.90	73	38	6	1
-	M13.5×1.0 M14×1.25 M14×1.5	9/16-24UNEF	1.0-1.75	14-24	DHIT12119ND60	12	11.90	83	45	6	1