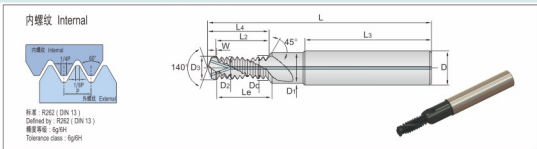


# 螺纹铣削刀具 THREADING MILLING TOOLS

## ISO标准型螺纹 ISO METRIC Full Profile



DCTC多功能复合螺纹铣刀 DCTC Multi-functional Threading Mill  
带内冷却孔的钻头、倒角螺纹铣刀 Drill, Chamfer & Thread With Coolant-Thru

螺纹 Thread	螺距 Pitch	订货号 Order No.	尺寸 Dimensions (mm)											槽数 No. of Flutes	齿数 Teeth
ISO 2×D0粗牙 ISO 2×D0 Coarse	mm	内螺纹刀 Internal	L	L <sub>4</sub>	L <sub>2</sub>	L <sub>3</sub>	W	L <sub>e</sub>	D <sub>3</sub>	D	D <sub>1</sub>	D <sub>c</sub>	D <sub>2</sub>	Z	Z <sub>t</sub>
M6×1.0	1.00	DCTC M6×1.0×2D	62.0	14.5	13.7	36	1.0	12.7	5.0	8	6.6	6.3	4.85	2	11
M8×1.25	1.25	DCTC M8×1.25×2D	74.0	18.2	17.1	40	1.3	15.8	6.8	10	9.0	8.3	6.45	2	11
M10×1.5	1.50	DCTC M10×1.5×2D	79.0	23.4	22.1	45	1.5	20.6	8.5	12	11.0	10.3	8.08	2	12
M12×1.75	1.75	DCTC M12×1.75×2D	89.0	27.1	25.5	45	1.5	24.0	10.3	14	13.5	12.3	9.74	2	12

螺纹 Thread	螺距 Pitch	订货号 Order No.	尺寸 Dimensions (mm)											槽数 No. of Flutes	齿数 Teeth
ISO 2.5×D0粗牙 ISO 2.5×D0 Coarse	mm	内螺纹刀 Internal	L	L <sub>4</sub>	L <sub>2</sub>	L <sub>3</sub>	W	L <sub>e</sub>	D <sub>3</sub>	D	D <sub>1</sub>	D <sub>c</sub>	D <sub>2</sub>	Z	Z <sub>t</sub>
M6×1.0	1.00	DCTC M6×1.0×2.5D	62.0	16.5	15.7	36	1.0	14.7	5.0	8	6.6	6.3	4.85	2	13
M8×1.25	1.25	DCTC M8×1.25×2.5D	74.0	23.2	22.1	40	1.3	20.8	6.8	10	9.0	8.3	6.45	2	15
M10×1.5	1.50	DCTC M10×1.5×2.5D	79.0	27.9	26.6	45	1.5	25.1	8.5	12	11.0	10.3	8.08	2	15

DCTC多功能螺纹铣刀-加工示意图  
DCTC Operating Cycle

