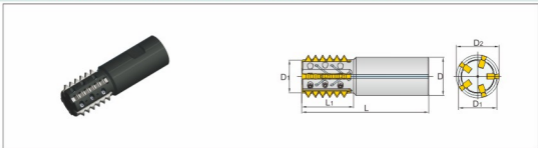




螺纹铣削刀具 THREADING MILLING TOOLS

适用于刀片尺寸41mm的标准刀杆 Standard Toolholders for Insert Size 41mm



标准螺纹刀杆 WSC - for standard threads

刀片尺寸 Insert Size	订货号 Order No.	尺寸 Dimensions (mm)					槽数 No. of Flutes			
mm		L	L1	D	D1	D2	Z	紧定螺钉*1 Location Screw*1	压紧螺钉*2 Clamping Screw*2	扳手 Torx+Screwdriver
41	WSC 2524-43412	104	43	25	19.2	24.5	2	L5 M4*0.7	CS M4*0.7	T08
	WSC 3230-43413	106.5	43	32	24.2	30	3			
	WSC 3230-65413	128.5	65	32	24.2	30	3			
	WSC 3236-43415	106	43	32	28.3	36	5			
	WSC 3236-65414	128	65	32	28.3	36	4			

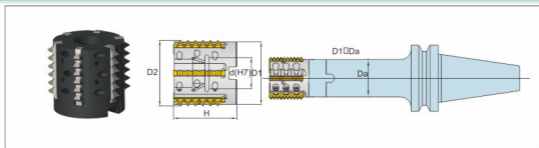
刀杆所适用的标准螺纹 Standard Thread Application by Toolholder

刀杆 Tool holder	D2 mm	ISO 细牙 ISO Fine	ISO 粗牙 ISO Fine	UNC	最小螺纹直径 Min.Thread ϕ			
					UN/UNF/UNEF/UNS	BSW/BSF	NPT	NPTF
WSC 2524-43412	24.5	M30*3.5; M36*4	M28*3; M45*4	1 1/8" * 7; 1 3/8" * 6	1 3/8" * 8UN; 1 7/16" * 6UN	1 3/8" * 8BSF; 1 1/4" * 7BSW	-	-
WSC 3230-43413	30	M36*4; M42*4.5	M34*3; M34*3.5; M45*4	1 3/8" * 6	1 3/8" * 8UN; 1 7/16" * 6UN	1 3/8" * 8BSF; 1 3/4" * 7BSF; 1 1/2" * 6BSW	-	-
WSC 3230-65413	30	M36*4; M42*4.5	M34*3; M34*3.5; M45*4	1 3/8" * 6	1 3/8" * 8UN; 1 7/16" * 6UN	1 3/8" * 8BSF; 1 3/4" * 7BSF; 1 1/2" * 6BSW	-	-
WSC 3236-43415	36	M42*4.5; M48*5; M56*5.5; M64*6	M40*3; M40*3.5; M42*4; M70*6	1 3/4" * 5; 2" * 4.5; 2 1/2" * 4	1 5/8" * 8UN; 1 5/8" * 6UN	1 5/8" * 8BSF; 1 3/4" * 7BSF; 1 7/8" * 6BSF	2 1/2" * 8	2 1/2" * 8
WSC 3236-65414	36	M42*4.5; M48*5; M56*5.5; M64*6	M40*3; M40*3.5; M42*4; M70*6	1 3/4" * 5; 2" * 4.5; 2 1/2" * 4	1 5/8" * 8UN; 1 5/8" * 6UN	1 5/8" * 8BSF; 1 3/4" * 7BSF; 1 7/8" * 6BSF	2 1/2" * 8	2 1/2" * 8






螺纹铣削刀具 THREADING MILLING TOOLS

适用于刀片尺寸41mm的螺纹套式铣刀 Shell Mills for Insert Size 41mm



标准螺纹套式铣刀 Standard shell mills

刀片尺寸 Insert Size	订货号 Order No.	尺寸 Dimensions (mm)				槽数 No. of Flutes				
mm		D1	D2	d(H7)	H	Z	紧定螺钉×1 Location Screw×1	压紧螺钉×2 Clamping Screw×2	扳手 Torx+Screwdriver	内六角螺钉 Holder Screw
41	WSC D48-22-415	40	48	22	50	5	LS M4×0.7	CS M4×0.7	T08	M10×1.50×40
	WSC D58-27-416	50	58	27	50	6				M12×1.75×40

刀杆所适用的标准螺纹 Standard Thread Application by Toolholder

刀杆 Tool holder	最小螺纹直径 Min.Thread ϕ							
	D2 mm	ISO 细牙 ISO Fine	ISO 粗牙 ISO Fine	UNC	UN/UNF/UNEF/UNS	BSF	NPT	NPTF
WSC D48-22-415	48	M5.6×5.5; M6×6	M5.5×4; M7×6	2 1/4"×4.5; 2 1/2"×4	2 1/8"×8UN; 2 1/8"×6UN	2 1/4"×8; 2 1/4"×6	2 1/2"×8	2 1/2"×8
WSC D58-27-416	58	M6×6	M6×4; M7×6	2 3/4"×4	2 1/2"×8UN; 2 1/2"×6UN	2 1/2"×8; 2 3/4"×6	2 1/2"×8	2 1/2"×8