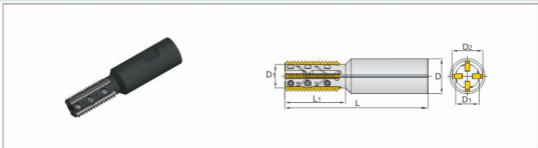





螺纹铣削刀具 THREADING MILLING TOOLS

适用于刀片尺寸40mm的标准刀杆 Standard Toolholders for Insert Size 40mm



标准螺纹刀杆 WSC - for standard threads

刀片尺寸 Insert Size	订货号 Order No.	尺寸 Dimensions (mm)					槽数 No.of Flutes			
mm		L	L ₁	D	D ₁	D ₂	Z	固定螺钉×1 Location Screw×1	压架螺钉×2 Clamping Screw×2	扳手 Torx+Screwdriver
40	WSC 2522-43403	102	43	25	18	22	3	LS M4×0.7	CS M4×0.7	T08
	WSC 2522-65403	124	65	25	18	22	3			
	WSC 3230-55404	117	55	32	26	30	4			
	WSC 3230-80403	142	80	32	26	30	3			

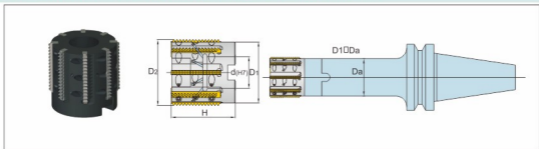
刀杆所适用的标准螺纹 Standard Thread Application by Toolholder

刀杆 Tool holder	最小螺纹直径 Min.Thread ϕ							
D2 mm	ISO 细牙 ISO Fine	ISO 细牙 ISO Fine	UNC	UN/UNF/UNEF/UNS	BSF	BSP(G)		
WSC 2522-43403	22	M27×3	M24×1; M24×1.5; M25×2; M25×2.5	-	1 11/16"×8UN; 1"×9UN; 1"×10UNS; 1"×12UNF; 1"×14UNS; 1"×16UN; 1"×18UN; 15/16"×20UNEF	1"×11; 1"×12; 1"×14; 1"×16	3/4"×14	
WSC 2522-65403	22	M27×3	M24×1; M24×1.5; M25×2; M25×2.5	-	1 11/16"×8UN; 1"×9UN; 1"×10UNS; 1"×12UNF; 1"×14UNS; 1"×16UN; 1"×18UN; 15/16"×20UNEF	1"×11; 1"×12; 1"×14; 1"×16	3/4"×14	
WSC 3230-55404	30	-	M32×1; M32×1.5; M33×2; M33×2.5; M34×3	-	1 3/8"×8UN; 1 3/8"×9UN; 1 3/8"×10UN; 1 3/8"×14UNS; 1 5/16"×16UN; 1 5/16"×18UNEF; 1 5/16"×12UN; 1 5/16"×20UN	1 3/8"×11; 1 3/8"×12; 1 3/8"×14; 1 3/8"×16	1"×11	
WSC 3230-80403	30	-	M32×1; M32×1.5; M33×2; M33×2.5; M34×3	-	1 3/8"×8UN; 1 3/8"×9UN; 1 3/8"×10UN; 1 3/8"×14UNS; 1 5/16"×16UN; 1 5/16"×18UNEF; 1 5/16"×12UN; 1 5/16"×20UN	1 3/8"×11; 1 3/8"×12; 1 3/8"×14; 1 3/8"×16	1"×11	



螺纹铣削刀具 THREADING MILLING TOOLS

适用于刀片尺寸40mm的螺纹套式铣刀 Shell Mills for Insert Size 40mm



标准和锥度套式铣刀 Standard and Conical shell mills

刀片尺寸 Insert Size	订货号 Order No.	尺寸 Dimensions (mm)			槽数 Noof Flutes					
mm		D1	D2	d(H)	H	Z	紧定螺钉×1 Location Screw×1	压紧螺钉×2 Clamping Screw×2	扳手 Torx+Screwdriver	内六角螺钉 Holder Screw
标准 Standard	WSC D44-22-406	40	44	22	48	6	LS M4×0.7	CS M4×0.7	T08	M10×1.50×40
	WSC D52-27-408	48	52	27	50	8				M12×1.75×40
锥度 Conical	WCC D45-22-406	40	45	22	48	6				M10×1.50×40

刀杆所适用的标准螺纹 Standard Thread Application by Toolholder

刀杆 Tool holder		最小螺纹直径 Min.Thread ϕ				
		D2 mm	ISO 粗牙 ISO Fine	UN/UNF/UNEF/UNS	BSW	BSP(G)
标准 Standard	WSC D44-22-406	44	M48×1; M48×1.5; M48×2; M48×3	1 7/8"×12UN; 1 13/16"×16UN; 1 13/16"×20UN 1 15/16"×8UN; 1 7/8"×10UNS; 1 7/8"×14UNS	2"×16 2"×12	1 1/2"×11
	WSC D52-27-408	52	M55×1; M55×1.5; M55×2; M56×3	2 1/4"×8UN; 2 1/4"×10UN; 2 1/4"×12UN; 2 1/4"×14UN; 2 1/4"×16UN; 2 1/4"×18UN; 2 1/4"×20UN	2 1/4"×16 2 1/4"×12	2"×11

刀杆所适用的锥度螺纹 Conical Thread Application by Toolholder

刀杆 Tool holder		最小螺纹直径 Min.Thread ϕ			
		D2 mm	NPT	NPTF	BSPT
锥度 Conical	WCC D45-22-406	45	2"×11.5; 2 1/2"×8 (and up)	2"×11.5; 2 1/2"×8; 3"×8	2"×11 -6"×11