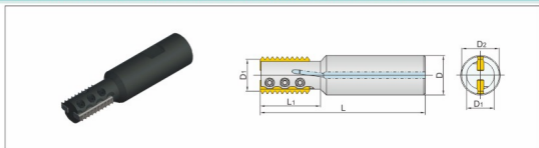




## 螺纹铣削刀具 THREADING MILLING TOOLS

适用于刀片尺寸25mm的标准刀杆 Standard Toolholders for Insert Size 25mm



标准螺纹刀杆 WSC - for standard threads

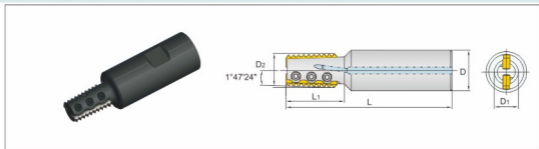
刀片尺寸 Insert Size	订货号 Order No.	尺寸 Dimensions (mm)					槽数 No. of Flutes	 紧固螺钉×1 Location Screw*1	 压紧螺钉×2 Clamping Screw*2	 扳手 Torx+Screwdriver
mm		L	L1	D	D1	D2	Z			
25	WSC 2517-26252	85	26	25	14	17	2	L5 M4*0.7	CS M4*0.7	T08
	WSC 2517-36252	95	36	25	14	17	2			
	WSC 2519-32252	92	32	25	15	19	2			
	WSC 2519-44252	104	44	25	15	19	2			
	WSC 2520-37253	96	37	25	16.5	20.5	3			
	WSC 2520-44253	103	44	25	16.5	20.5	3			
	WSC 2522-43253	102	43	25	18	22	3			
	WSC 2522-55253	114	55	25	18	22	3			
WSC 2530-55255	115	55	25	26	30	5				

刀杆所适用的标准螺纹 Standard Thread Application by Toolholder

刀杆 Tool holder	最小螺纹直径 Min.Thread $\phi$						
	D2 mm	ISO 粗牙 ISO Coarse	ISO 细牙 ISO Fine	UNC	UN/UNF/UNEF/UNS	BSF	BSP(G)
WSC 2517-26252	17	M20×2.5	M19×1; M19×1.5; M20×2	-	7/8"×10UNS; 13/16"×12UN; 7/8"×14UNF;	7/8"×11; 7/8"×12;	1/2"×14
WSC 2517-36252					3/4"×16UNF; 3/4"×18UNS; 3/4"×20UNEF		
WSC 2519-32252	19	M22×2.5	M21×1; M21×1.5; M22×2	7/8"×9	7/8"×20UNEF; 7/8"×18UNS; 7/8"×16UN;	7/8"×16; 7/8"×14;	5/8"×14
WSC 2519-44252					7/8"×14UNF; 7/8"×12UN; 7/8"×10UNS		
WSC 2520-37253	20.5	M24×3	M22×1; M23×1.5; M23×2;	1"×8	15/16"×9UN; 1"×10UNS; 15/16"×12UN;	1"×11; 1"×12;	5/8"×14
WSC 2520-44253					1"×14UNS; 15/16"×16UN; 7/8"×18UNS; 7/8"×20UNEF		
WSC 2522-43253	22	M27×3	M24×1; M24×1.5; M25×2;	-	1 1/16"×8UN; 1"×9UN; 1"×10UNS; 1"×12UNF;	1"×11; 1"×12;	3/4"×14
WSC 2522-55253					1"×14UNS; 1"×16UN; 1"×18UN; 15/16"×20UNEF		
WSC 2530-55255	30	-	M32×1; M32×1.5; M33×2; M33×2.5; M34×3	-	1 3/8"×8UN; 1 3/8"×9UN; 1 3/8"×10UN;	1 3/8"×11; 1 3/8"×12;	1"×11
					1 3/8"×14UNS; 1 5/16"×16UN; 1 5/16"×18UNEF;	1 3/8"×14; 1 3/8"×16	
					1 5/16"×12UN; 1 5/16"×20UN		

## 螺纹铣削刀具 THREADING MILLING TOOLS

适用于刀片尺寸25mm的锥度刀杆 Conical Toolholders for Insert Size 25mm



锥度螺纹刀杆 WCC - for conical threads

刀片尺寸 Insert Size	订货号 Order No.	尺寸 Dimensions (mm)					槽数 No. of Flutes			
mm		L	L <sub>1</sub>	D	D <sub>1</sub>	D <sub>2</sub>	Z	紧固螺钉×1 Location Screw×1	压紧螺钉×2 Clamping Screw×2	扳手 Torx+Screwdriver
25	WCC 2517-26252	85	26	25	14	17	2	LS M4×0.7	CS M4×0.7	T08
	WCC 2522-43253	102	43	25	18	22	3			
	WCC 2528-43254	103	43	25	26	28	4			

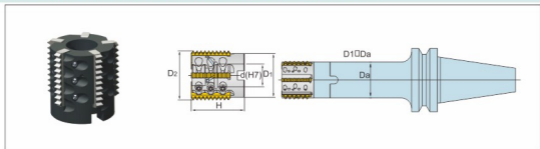
刀杆所适用的锥度螺纹锥度 Conical Thread Application by Toolholder

刀杆 Tool holder	D2 mm	最小螺纹直径 Min.Thread $\phi$		
		NPT	NPTF	BSPT
WCC 2517-26252	17	1/2"×14; 3/4"×14; 1"×11.5; 1 1/4"×11.5; 1 1/2"×11.5; 2"×11.5	1/2"×14; 3/4"×14; 1"×11.5; 1 1/4"×11.5; 1 1/2"×11.5; 2"×11.5	1/2"×14; 3/4"×14
WCC 2522-43253	22	3/4"×14; 1"×11.5; 1 1/4"×11.5; 1 1/2"×11.5; 2"×11.5	3/4"×14; 1"×11.5; 1 1/4"×11.5; 1 1/2"×11.5; 2"×11.5	3/4"×14; 1"×11; 1 1/4"×11; 1 1/2"×11; 2"×11; 2 1/2"×11; 3"×11; 4"×11; 5"×11; 6"×11
WCC 2528-43254	28	1"×11.5; 1 1/4"×11.5; 1 1/2"×11.5; 2"×11.5	1"×11.5; 1 1/4"×11.5; 1 1/2"×11.5; 2"×11.5	1"×11; 1 1/4"×11; 1 1/2"×11; 2"×11; 2 1/2"×11; 3"×11; 4"×11; 5"×11; 6"×11



## 螺纹铣削刀具 THREADING MILLING TOOLS

适用于刀片尺寸25mm的螺纹套式铣刀 Shell Mills for Insert Size 25mm



标准和锥度套式铣刀 Standard and conical sell mills

刀片尺寸 Insert Size		订货号 Order No.	尺寸 Dimensions (mm)				槽数 No. of Flutes				
mm			D1	D2	d(H7)	H	Z	紧定螺钉×1 Location Screw×1	压紧螺钉×2 Clamping Screw×2	扳手 Torx+Screwdriver	内六角螺钉 Holder Screw
标准 Standard	25	WSC D36-16-255	32	36	16	33.5	5	L5 M4×0.7	C5 M4×0.7	T08	M8×1.25×30
		WSC D44-22-256	40	44	22	38	6				M10×1.50×40
		WSC D52-27-258	48	52	27	40	8				M12×1.75×40
锥度 Conical		WCC D36-16-255	32	36	16	33.5	5				M8×1.25×30

刀杆所适用的标准螺纹 Standard Thread Application by Toolholder

刀杆 Tool holder		最小螺纹直径 Min. Thread $\phi$				
		D2 mm	ISO 细牙 ISO Fine	UN/UNF/UNEF/UNS	BSW	BSPIG
标准 Standard	WSC D36-16-255	36	M38×1; M39×1.5; M39×2; M40×3	1 9/16"×12UN; 1 5/8"×14UNS; 1 9/16"×UN; 1 1/2"×18UNEF; 1 1/2"×20UN	1 3/4"×16 1 3/4"×12	1 1/4"×11
			M48×1; M48×1.5; M48×2; M48×3	1 7/8"×12UN; 1 13/16"×16UN; 1 13/16"×20UN 1 15/16"×8UN; 1 7/8"×10UNS; 1 7/8"×14UNS	2"×16 2"×12	1 1/2"×11
	WSC D52-27-258	52	M55×1; M55×1.5; M55×2; M56×3	2 1/4"×8UN; 2 1/4"×10UN; 2 1/4"×12UN; 2 1/4"×14UN; 2 1/4"×16UN; 2 1/4"×18UN; 2 1/4"×20UN	2 1/4"×16 2 1/4"×12	2"×11

刀杆所适用的锥度螺纹 Conical Thread Application by Toolholder

刀杆 Tool holder		最小螺纹直径 Min. Thread $\phi$			
		D2 mm	NPT	NPTF	BSPT
锥度 Conical	WCC D36-16-255	36	1 1/4"×11.5; 1 1/2"×11.5; 2"×11.5 2 1/2"×8 (and up)	1 1/4"×11.5; 1 1/2"×11.5; 2"×11.5 2 1/2"×8; 3"×8	1 1/2"×11-6"×11