

# D1306-NYZ



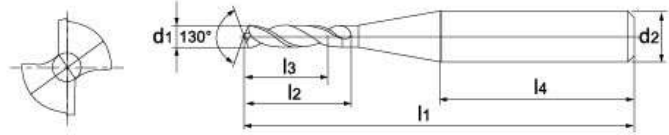
6D 外冷直柄小麻花钻 6XD Small Twist Drills with straight flank

无涂层 without coating

直线刃口, 平面后角 Linear cutting edge, flach relief

适用被加工材料: 软钢, 不锈钢, 铸铁, 铝合金等  
Materials to be cut: soft Steels, Stainless Steels, Cast Iron, Al. Alloys and so on

<b>P</b>	<b>M</b>	<b>K</b>	<b>N</b>	<b>S</b>
Steels	Stainless Steels	Cast Iron	Non-ferrous metals	Superalloys
123456	123	123	123	4



最适合 Best suitable  
 适合 Suitable

工件材料表见P69 Workpiece Materials, see Page 69

型号 Type	刃径 Diameter d1(h7)	螺纹尺寸M公制 Thread Size Metric	柄径 Diameter of Holder d2(h6)	总长 Total Length l1	槽长 Length of flute l2	最大切深 Max. cutting depth l3	柄长 Length of shank l4
D1306-NYZ-D0020	0.20		3	38	0.8	1.25	
D1306-NYZ-D0021	0.21		3	38	1.8	1.25	
D1306-NYZ-D0022	0.22		3	38	0.8	1.25	
D1306-NYZ-D0023	0.23		3	38	1.8	1.25	
D1306-NYZ-D0024	0.24		3	38	0.8	1.25	
D1306-NYZ-D0025	0.25		3	38	2.2	1.55	
D1306-NYZ-D0026	0.26		3	38	0.2	1.55	
D1306-NYZ-D0027	0.27		3	38	2.2	1.55	
D1306-NYZ-D0028	0.28		3	38	0.2	1.55	
D1306-NYZ-D0029	0.29		3	38	2.2	1.55	
D1306-NYZ-D0030	0.30		3	38	0.4	1.8	
D1306-NYZ-D0031	0.31		3	38	2.4	1.8	
D1306-NYZ-D0032	0.32		3	38	0.4	1.8	
D1306-NYZ-D0033	0.33		3	38	2.4	1.8	
D1306-NYZ-D0034	0.34		3	38	0.4	1.8	
D1306-NYZ-D0035	0.35		3	38	2.8	2.2	
D1306-NYZ-D0036	0.36		3	38	0.8	2.2	
D1306-NYZ-D0037	0.37		3	38	2.8	2.2	
D1306-NYZ-D0038	0.38		3	38	0.8	2.2	
D1306-NYZ-D0039	0.39		3	38	3.6	2.7	
D1306-NYZ-D0040	0.40		3	38	0.6	2.7	
D1306-NYZ-D0041	0.41		3	38	3.6	2.7	
D1306-NYZ-D0042	0.42		3	38	0.6	2.7	
D1306-NYZ-D0043	0.43		3	38	3.6	2.7	
D1306-NYZ-D0044	0.44		3	38	0.6	2.7	
D1306-NYZ-D0045	0.45		3	38	3.6	2.7	
D1306-NYZ-D0046	0.46		3	38	0.6	2.7	
D1306-NYZ-D0047	0.47		3	38	3.6	2.7	
D1306-NYZ-D0048	0.48		3	38	0.6	2.7	
D1306-NYZ-D0049	0.49		3	38	4	3.2	

推荐切削用量见P62

Recommendation of cutting output see page P62

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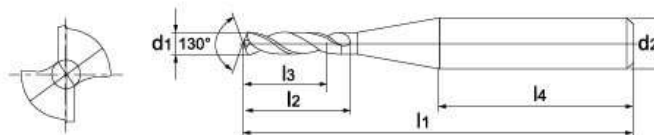


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D1306-NYZ-D0050	0.50		3	38	4	3.2	
D1306-NYZ-D0051	0.51		3	38	4	3.2	
D1306-NYZ-D0052	0.52		3	38	4	3.2	
D1306-NYZ-D0053	0.53		3	38	4	3.2	
D1306-NYZ-D0054	0.54		3	38	0.5	3.6	
D1306-NYZ-D0055	0.55		3	38	4.5	3.6	
D1306-NYZ-D0056	0.56		3	38	0.5	3.6	
D1306-NYZ-D0057	0.57		3	38	4.5	3.6	
D1306-NYZ-D0058	0.58		3	38	0.5	3.6	
D1306-NYZ-D0059	0.59		3	38	4.5	3.6	
D1306-NYZ-D0060	0.60		3	38	0.5	3.6	
D1306-NYZ-D0061	0.61		3	38	4.5	3.9	
D1306-NYZ-D0062	0.62		3	38	5	3.9	
D1306-NYZ-D0063	0.63		3	38	5	3.9	
D1306-NYZ-D0064	0.64		3	38	5	3.9	
D1306-NYZ-D0065	0.65		3	38	5	3.9	
D1306-NYZ-D0066	0.66		3	38	5	3.9	
D1306-NYZ-D0067	0.67		3	38	5	3.9	
D1306-NYZ-D0068	0.68		3	38	0.6	4.5	
D1306-NYZ-D0069	0.69		3	38	5.6	4.5	
D1306-NYZ-D0070	0.70		3	38	0.6	4.5	
D1306-NYZ-D0071	0.71		3	38	5.6	4.5	
D1306-NYZ-D0072	0.72		3	38	0.6	4.5	
D1306-NYZ-D0073	0.73		3	38	5.6	4.5	
D1306-NYZ-D0074	0.74		3	38	0.6	4.5	
D1306-NYZ-D0075	0.75		3	38	5.6	4.5	
D1306-NYZ-D0076	0.76		3	38	0.3	5	
D1306-NYZ-D0077	0.77		3	38	6.3	5	
D1306-NYZ-D0078	0.78		3	38	0.3	5	
D1306-NYZ-D0079	0.79		3	38	6.3	5	

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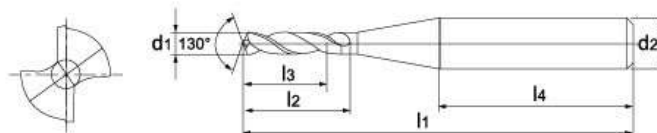
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D1306-NYZ-D0080	0.80		3	38	0.3	5	
D1306-NYZ-D0081	0.81		3	38	6.3	5	
D1306-NYZ-D0082	0.82		3	38	0.3	5	
D1306-NYZ-D0083	0.83		3	38	6.3	5	
D1306-NYZ-D0084	0.84		3	38	0.3	5	
D1306-NYZ-D0085	0.85		3	38	6.3	5	
D1306-NYZ-D0086	0.86		3	38	0.1	5.7	
D1306-NYZ-D0087	0.87		3	38	7.1	5.7	
D1306-NYZ-D0088	0.88		3	38	0.1	5.7	
D1306-NYZ-D0089	0.89		3	38	7.1	5.7	
D1306-NYZ-D0090	0.90		3	38	0.1	5.7	
D1306-NYZ-D0091	0.91		3	38	7.1	5.7	
D1306-NYZ-D0092	0.92		3	38	0.1	5.7	
D1306-NYZ-D0093	0.93		3	38	7.1	5.7	
D1306-NYZ-D0094	0.94		3	38	0.1	5.7	
D1306-NYZ-D0095	0.95		3	38	7.1	5.7	
D1306-NYZ-D0096	0.96		3	38	8	6.5	
D1306-NYZ-D0097	0.97		3	38	8	6.5	
D1306-NYZ-D0098	0.98		3	38	8	6.5	
D1306-NYZ-D0099	0.99		3	38	8	6.5	
D1306-NYZ-D0100	1.00		3	38	8	6.5	
D1306-NYZ-D0101	1.01		3	38	8	6.5	
D1306-NYZ-D0102	1.02		3	38	8	6.5	
D1306-NYZ-D0103	1.03		3	38	8	6.5	
D1306-NYZ-D0104	1.04		3	38	8	6.5	
D1306-NYZ-D0105	1.05		3	38	8	6.5	
D1306-NYZ-D0106	1.06		3	38	9	7.3	
D1306-NYZ-D0107	1.07		3	38	9	7.3	
D1306-NYZ-D0108	1.08		3	38	9	7.3	
D1306-NYZ-D0109	1.09		3	38	9	7.3	

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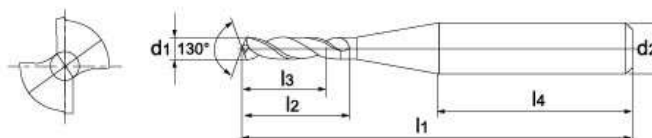
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D1306-NYZ-D0110	1.10		3	38	9	7.3	
D1306-NYZ-D0112	1.12		3	38	9	7.3	
D1306-NYZ-D0114	1.14		3	38	9	7.3	
D1306-NYZ-D0116	1.16		3	38	10	8.2	
D1306-NYZ-D0118	1.18		3	38	10	8.2	
D1306-NYZ-D0120	1.20		3	38	10	8.2	
D1306-NYZ-D0125	1.25		3	38	10	8.2	
D1306-NYZ-D0130	1.30		3	38	10	8.2	
D1306-NYZ-D0135	1.35		3	38	11.2	9.2	
D1306-NYZ-D0140	1.40		3	38	11.2	9.2	
D1306-NYZ-D0145	1.45		3	38	11.2	9.2	
D1306-NYZ-D0150	1.50		3	38	11.2	9.2	
D1306-NYZ-D0155	1.55		3	38	13.4	11.2	
D1306-NYZ-D0160	1.60		3	38	13.4	11.2	
D1306-NYZ-D0165	1.65		3	38	13.4	11.2	
D1306-NYZ-D0170	1.70		3	38	13.4	11.2	
D1306-NYZ-D0175	1.75		3	38	13.4	11.2	
D1306-NYZ-D0180	1.80		3	38	13.4	11.2	
D1306-NYZ-D0185	1.85		3	38	13.4	11.2	
D1306-NYZ-D0190	1.90		3	38	13.4	11.2	
D1306-NYZ-D0195	1.95		3	38	13.4	11.2	
D1306-NYZ-D0200	2.00		3	38	13.4	11.2	

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