

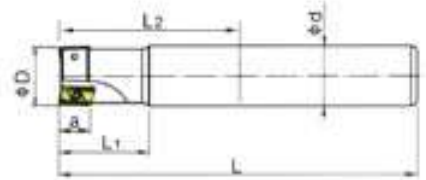
AHU 直角台肩铣刀

AHU Right angle shoulder end mill



- 适合强力切削，回转及进刀量是一般铣刀的3倍
- 刃口锋利、强固

- ★ Suitable for heavy cutting, rotary and feed volume is 3 times the normal cutter.
- ★ Blade sharp, strong.



型号 Cat. No	尺寸 Size					
	D	d	L	L1	T	a
AHU10-16X160	16	16	160	40	---	9
AHU10-16X200	16	16	200	40	100	9
AHU10-17X160-C16	17	16	160	40	---	9
AHU10-17X200-C16	17	16	200	40	---	9
AHU10-20X160	20	20	160	50	---	9
AHU10-20X200	20	20	200	50	100	9
AHU10-21X160-C20	21	20	160	40	---	9
AHU10-21X200-C20	21	20	200	50	---	9
AHU15-25X160	25	25	160	50	---	14
AHU15-25X200	25	25	200	75	---	14
AHU15-26X160	26	25	160	50	---	14
AHU15-26X200	26	25	200	75	---	14

配件 Mating

型号 Cat. No	刀片 Insert	螺钉 Clamp screw	扳手 wrench
AHU10	JDMT 1003□□R	M2.5X6	T8
AHU15	JDMT 1505□□R	M4X9	T15

适用刀片 Insert

型号 Cat. No	PTH30E	SH8020	TB6045	PTH40H	PTH13S	JX8045	JP4020	刀片形状 Insert shape	尺寸 (mm) Size				HITACHI (日立)
									A	B	T	R	
JDMT100308R	●	●					●		11	6.1	3.5	0.8	
JDMT100304R	●	●	●		●		●		11	6.1	3.5	0.4	
JDMT100308R	●	●	●	●	●		●		11	6.1	3.5	0.8	
JDMT100320R	●	●					●		11	6.1	3.5	2.0	
JDMT150504R		●			●	●	●		16	9.12	5	0.4	
JDMT150508R		●	●		●	●	●		16	9.12	5	0.8	
JDMT150520R						●	●		16	9.12	5	2.0	
JDMT150530R	●		●			●	●		16	9.12	5	3.3	

☞ 可进行倾斜加工

可加工一般钢材及难切削钢材，最适合于加工涡轮叶片

☞ Tilt can be processed.

Machinable generally difficult to cut steel products, most suitable for machining turbine blades.