

车削刀片(负前角型) Turning insert (negative)

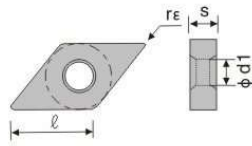


DN□□

菱形有孔 Rhomb with hole 负前角 Negative

DNMG 15 04 04-

55°

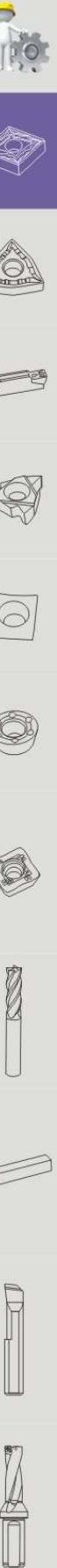


切削刃长度(ℓ) Cutting edge length 厚度(S) Thickness 刀尖圆弧半径(r_ϵ) Corner arc radius 断屑槽代号 Chip breaker code

DN□□	1104□□	1504□□	1506□□
φ d1(mm)	3.81	5.16	5.16

刀片外形 Insert appearance	型号 Model	尺寸 Dimension					P			M			K						
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018	LF3028
精加工~半精加工 Finishing ~ Semi finishing	DNMG110402-HQ	11.6	9.525	4.76	3.81	0.2	○	○											
	DNMG150404-HQ	15.5	12.7	4.76	5.16	0.4	▲	▲											
	DNMG150408-HQ	15.5	12.7	4.76	5.16	0.8	▲	▲											
	DNMG150412-HQ	15.5	12.7	4.76	5.16	1.2	▲	▲											
	DNMG150604-HQ	15.5	12.7	6.35	5.16	0.4	○	○											
	DNMG150608-HQ	15.5	12.7	6.35	5.16	0.8	○	○											
	DNMG150612-CQ	15.5	12.7	6.35	5.16	1.2	○	○											
半精切削 Semi finishing	DNMG150404-CQ	15.5	12.7	4.76	5.16	0.4	▲	▲											
	DNMG150408-CQ	15.5	12.7	4.76	5.16	0.8	▲	▲											
	DNMG150412-CQ	15.5	12.7	4.76	5.16	1.2	○	○											
	DNMG150604-CQ	15.5	12.7	6.35	5.16	0.4	○	○											
	DNMG150608-CQ	15.5	12.7	6.35	5.16	0.8	○	○											
	DNMG150612-CQ	15.5	12.7	6.35	5.16	1.2													
	DNMG150616-TM	15.5	12.7	6.35	5.16	1.6	○	○											
半精加工 Semi finishing	DNMG150404-TM	15.5	12.7	4.76	5.16	0.4	▲	▲											
	DNMG150408-TM	15.5	12.7	4.76	5.16	0.8	▲	▲											
	DNMG150412-TM	15.5	12.7	4.76	5.16	1.2	▲	▲											
	DNMG150416-TM	15.5	12.7	4.76	5.16	1.6	○	○											
半精加工 Semi finishing	DNMG150604-TM	15.5	12.7	6.35	5.16	0.4	▲	▲											
	DNMG150608-TM	15.5	12.7	6.35	5.16	0.8	▲	▲											
	DNMG150612-TM	15.5	12.7	6.35	5.16	1.2	▲	▲											
半精加工 Semi finishing	DNMG150404-TM	12.9	12.7	4.76	5.16	0.4			▲										
	DNMG150408-TM	12.9	12.7	4.76	5.16	0.8			▲										
	DNMG150604-PM	15.5	12.7	4.76	5.16	0.4	▲	▲		▲									
半精加工 Semi finishing	DNMG150608-PM	15.5	12.7	4.76	5.16	0.8	▲	▲		▲									
	DNMG150612-PM	15.5	12.7	4.76	5.16	1.2	○	○		○									

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order



车削刀片(负前角型) Turning insert (negative)

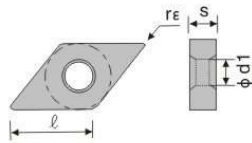


DN□□

菱形有孔 Rhomb with hole 负前角 Negative

DNMG 15 04 04- □□

55°



切削刃长度(l) Cutting edge length 厚度(S) Thickness 刀尖圆弧半径(r_ϵ) Corner arc radius 断屑槽代号 Chip breaker code

DN□□	1104□□	1504□□	1506□□
ϕd_1 (mm)	3.81	5.16	5.16

刀片外形 Insert appearance	型号 Model	尺寸 Dimension						P			M			K						
		L	$\phi I.C$	S	ϕd	r	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018	LF3028	
中等切削 Moderate	DNMG150404-PM	12.9	12.7	4.76	5.16	0.4				▲										
	DNMG150408-PM	12.9	12.7	4.76	5.16	0.8				▲										
	DNMG150404-PR	15.5	12.7	4.76	5.16	0.4	▲	▲												
	DNMG150408-PR	15.5	12.7	4.76	5.16	0.8	▲	▲												
	DNMG150412-PR	15.5	12.7	4.76	5.16	1.2	▲	▲												
	精加工、半精加工 Finishing ~ Semi finishing	DNMG150404-HA	15.5	12.7	4.76	5.16	0.4						▲	▲						
DNMG150408-HA		15.5	12.7	4.76	5.16	0.8						▲	▲							
DNMG150604-HA		15.5	12.7	6.35	5.16	0.4						○	○							
DNMG150608-HA		15.5	12.7	6.35	5.16	0.8						○	○							
半精加工、粗加工 Semi finishing ~ roughing	DNMG150404-GS	15.5	12.7	4.76	5.16	0.4						▲	▲							
	DNMG150408-GS	15.5	12.7	4.76	5.16	0.8						▲	▲							
	DNMG150412-GS	15.5	12.7	4.76	5.16	1.2						▲	▲							
	DNMG150604-GS	15.5	12.7	6.35	5.16	0.4						○	○							
	DNMG150608-GS	15.5	12.7	6.35	5.16	0.8						○	○							
	DNMG150612-GS	15.5	12.7	6.35	5.16	1.2						○	○							
半精加工 Semi finishing	DNMG150404-HS	15.5	12.7	4.76	5.16	0.4						▲	▲							
	DNMG150408-HS	15.5	12.7	4.76	5.16	0.8						▲	▲							
	DNMG150412-HS	15.5	12.7	4.76	5.16	1.2						○	○							
	DNMG150604-HS	15.5	12.7	6.35	5.16	0.4						○	○							
	DNMG150608-HS	15.5	12.7	6.35	5.16	0.8						○	○							
	DNMG150612-HS	15.5	12.7	6.35	5.16	1.2						○	○							

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

车削刀片(负前角型) Turning insert (negative)



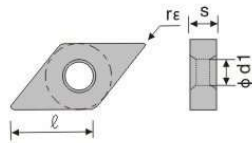
DN□□

菱形有孔 Rhomb with hole 负前角 Negative

DNMG 15 04 04-



55°



切削刃长度(l) Cutting edge length
厚度(S) Thickness
刀尖圆弧半径(r_ϵ) Corner arc radius
断屑槽代号 Chip breaker code

DN□□	1104□□	1504□□	1506□□
ϕd_1 (mm)	3.81	5.16	5.16

刀片外形 Insert appearance	型号 Model	尺寸 Dimension					P			M			K						
		L	ϕ I.C	S	ϕ d	r	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018	LF3028
	DNMG110412-MA	11.6	9.525	4.76	3.81	1.2							○	○					
	DNMG150404-MA	15.5	12.7	4.76	5.16	0.4							▲	▲					
	DNMG150408-MA	15.5	12.7	4.76	5.16	0.8							▲	▲					
	DNMG150412-MA	15.5	12.7	4.76	5.16	1.2							▲	▲					
	DNMG150604-MA	15.5	12.7	6.35	5.16	0.4							○	○					
	DNMG150608-MA	15.5	12.7	6.35	5.16	0.8							○	○					
	DNMG150612-MA	15.5	12.7	6.35	5.16	1.2							○	○					
	DNMG150616-MA	15.5	12.7	6.35	5.16	1.6							○	○					
中等切削 Moderate	DNMG150404-MS	15.5	12.7	4.76	5.16	0.4							▲	▲					
	DNMG150408-MS	15.5	12.7	4.76	5.16	0.8							▲	▲					
	DNMG150412-MS	15.5	12.7	4.76	5.16	1.2							▲	▲					
	DNMG150604-MS	15.5	12.7	6.35	5.16	0.4							○	○					
	DNMG150608-MS	15.5	12.7	6.35	5.16	0.8							○	○					
	DNMG150612-MS	15.5	12.7	6.35	5.16	1.2							○	○					
	DNMG150404-MS	15.5	12.7	4.76	5.16	0.4												▲	
	DNMG150408-MS	15.5	12.7	4.76	5.16	0.8												▲	
	DNMG150412-MS	15.5	12.7	4.76	5.16	1.2												▲	
	DNMG150404	15.5	12.7	4.76	5.16	0.4												▲	
	DNMG150408	15.5	12.7	4.76	5.16	0.8												▲	
	DNMG150412	15.5	12.7	4.76	5.16	1.2												○	
	DNMG150604	15.5	12.7	6.35	5.16	0.4												▲	
	DNMG150608	15.5	12.7	6.35	5.16	0.8												▲	
	DNMG150612	15.5	12.7	6.35	5.16	1.2												○	

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order