

# D9100-090



外冷直柄 90°NC 中心钻 90° NC centre drills with straight shank

TiAlN 涂层 AiTiN Coating

直线刃口, 铲磨后角 Linear cutting edge, flach relief

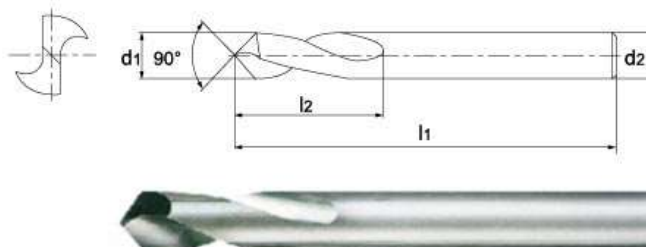
适用被加工材料: 钢, 铸铁, 铸造铝合金等

Materials to be cut: Steels, Cast Iron, Cast Al. Alloys and so on and so on

<b>P</b>	<b>M</b>	<b>K</b>	<b>N</b>	<b>S</b>
Steels	Stainless Steels	Cast Iron	Non-ferrous metals	Superalloys
12345		123	1234	

最适合 Best suitable 适合 Suitable

工件材料表见P69 Workpiece Materials, see Page 69



型号 Type	刃径 Diameter d1(h6)	螺纹尺寸M公制 Thread Size Metric	柄径 Diameter of Holder d2(h6)	总长 Total Length l1	槽长 Length of flute l2
D9100-090-D0500	5.00		5.00	62	10
D9100-090-D0600	6.00		6.00	66	15
D9100-090-D0800	8.00		8.00	79	17
D9100-090-D1000	10.00		10.00	89	20
D9100-090-D1200	12.00		12.00	102	25
D9100-090-D1400	14.00		14.00	107	30
D9100-090-D1600	16.00		16.00	115	35
D9100-090-D2000	20.00		20.00	131	40

推荐切削用量见P67  
Recommendation of cutting output see page P67

# D9100-120



外冷直柄 120°NC 中心钻 120° NC centre drills with straight shank

TiAlN 涂层 AiTiN Coating

直线刃口, 铲磨后角 Linear cutting edge, flach relief

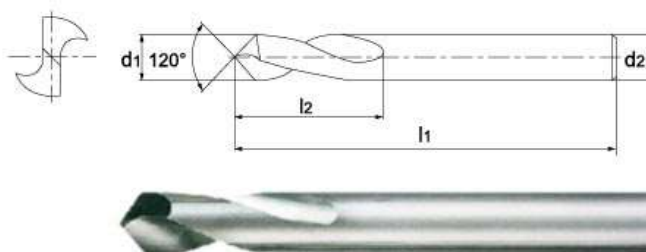
适用被加工材料: 钢, 铸铁, 铸造铝合金等

Materials to be cut: Steels, Cast Iron, Cast Al. Alloys and so on and so on

<b>P</b>	<b>M</b>	<b>K</b>	<b>N</b>	<b>S</b>
Steels	Stainless Steels	Cast Iron	Non-ferrous metals	Superalloys
12345		123	1234	

最适合 Best suitable 适合 Suitable

工件材料表见P69 Workpiece Materials, see Page 69



型号 Type	刃径 Diameter d1(h6)	螺纹尺寸M公制 Thread Size Metric	柄径 Diameter of Holder d2(h6)	总长 Total Length l1	槽长 Length of flute l2
D9100-120-D0500	5.00		5.00	62	10
D9100-120-D0600	6.00		6.00	66	15
D9100-120-D0800	8.00		8.00	79	17
D9100-120-D1000	10.00		10.00	89	20
D9100-120-D1200	12.00		12.00	102	25
D9100-120-D1400	14.00		14.00	107	30
D9100-120-D1600	16.00		16.00	115	35
D9100-120-D2000	20.00		20.00	131	40

推荐切削用量见P67  
Recommendation of cutting output see page P67