

D5203-NYZ



3D 外冷直柄三刃钻 3XD Drills with 3 flutes and straight shank

TiAlN 涂层 AITiN Coating

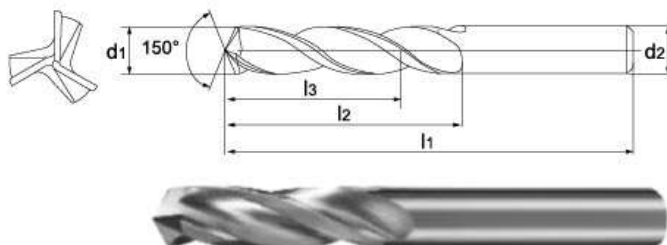
直线刃口, 平面后角 Linear cutting edge, flach relief

适用被加工材料: 铸铁, 铸造铝合金
Materials to be cut: Cast Iron, Cast Al. Alloys

P	M	K	N	S
Steels	Stainless Steels	Cast Iron	Non-ferrous metals	Superalloys
		123	23	

最适合 Best suitable 适合 Suitable

工件材料表见P69 Workpiece Materials, see Page 69



型号 Type	刃径 Diameter d1(h7)	螺纹尺寸M公制 Thread Size Metric	柄径 Diameter of Holder d2(h6)	总长 Total Length l1	槽长 Length of flute l2	最大切深 Max. cutting depth l3
D5203-NYZ-D0300	3.00		3.00	46	16	12
D5203-NYZ-D0310	3.10		3.10	49	18	14
D5203-NYZ-D0320	3.20		3.20	49	18	14
D5203-NYZ-D0330	3.30		3.30	49	18	14
D5203-NYZ-D0340	3.40		3.40	52	20	15
D5203-NYZ-D0350	3.50		3.50	52	20	15
D5203-NYZ-D0360	3.60		3.60	52	20	15
D5203-NYZ-D0370	3.70		3.70	52	20	15
D5203-NYZ-D0380	3.80		3.80	55	22	17
D5203-NYZ-D0400	4.00		4.00	55	22	17
D5203-NYZ-D0410	4.10		4.10	55	22	17
D5203-NYZ-D0420	4.20		4.20	55	22	17
D5203-NYZ-D0450	4.50		4.50	58	24	18
D5203-NYZ-D0480	4.80		4.80	62	26	20
D5203-NYZ-D0500	5.00		5.00	62	26	20
D5203-NYZ-D0510	5.10		5.10	62	26	20
D5203-NYZ-D0520	5.20		5.20	62	26	20
D5203-NYZ-D0530	5.30		5.30	62	26	20
D5203-NYZ-D0550	5.50		5.50	66	28	21
D5203-NYZ-D0580	5.80		5.80	66	28	21
D5203-NYZ-D0600	6.00		6.00	66	28	21
D5203-NYZ-D0610	6.10		6.10	70	31	23
D5203-NYZ-D0620	6.20		6.20	70	31	23
D5203-NYZ-D0640	6.40		6.40	70	31	23
D5203-NYZ-D0650	6.50		6.50	70	31	23
D5203-NYZ-D0670	6.70		6.70	70	31	23
D5203-NYZ-D0680	6.80		6.80	74	34	25
D5203-NYZ-D0700	7.00		7.00	74	34	25
D5203-NYZ-D0710	7.10		7.10	74	34	25
D5203-NYZ-D0740	7.40		7.40	74	34	25

推荐切削用量见P66

Recommendation of cutting output see page P66

D5203-NYZ



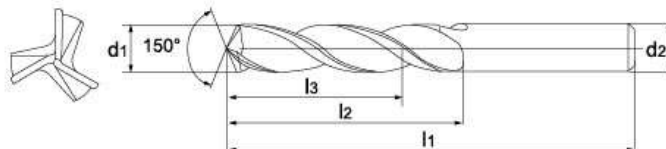
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工件材料表见P69 Workpiece Materials, see Page 69

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D5203-NYZ-D0750	7.50		7.50	74	34	25
D5203-NYZ-D0780	7.80		7.80	79	37	27
D5203-NYZ-D0800	8.00		8.00	79	37	27
D5203-NYZ-D0810	8.10		8.10	79	37	27
D5203-NYZ-D0820	8.20		8.20	79	37	27
D5203-NYZ-D0840	8.40		8.40	79	37	27
D5203-NYZ-D0850	8.50		8.50	79	37	27
D5203-NYZ-D0860	8.60		8.60	84	40	29
D5203-NYZ-D0870	8.70		8.70	84	40	29
D5203-NYZ-D0880	8.80		8.80	84	40	29
D5203-NYZ-D0900	9.00		9.00	84	40	29
D5203-NYZ-D0950	9.50		9.50	84	40	29
D5203-NYZ-D0980	9.80		9.80	89	43	31
D5203-NYZ-D1000	10.00		10.00	89	43	31
D5203-NYZ-D1010	10.10		10.10	89	43	31
D5203-NYZ-D1020	10.20		10.20	89	43	31
D5203-NYZ-D1040	10.40		10.40	89	43	31
D5203-NYZ-D1050	10.50		10.50	89	43	31
D5203-NYZ-D1100	11.00		11.00	95	47	33
D5203-NYZ-D1200	12.00		12.00	102	51	35
D5203-NYZ-D1300	13.00		13.00	102	51	35
D5203-NYZ-D1400	14.00		14.00	107	54	37
D5203-NYZ-D1500	15.00		15.00	111	54	37
D5203-NYZ-D1750	17.50		17.50	123	62	40
D5203-NYZ-D1950	19.50		19.50	131	66	42
D5203-NYZ-D2000	20.00		20.00	131	66	42

推荐切削用量见P66

Recommendation of cutting output see page P66