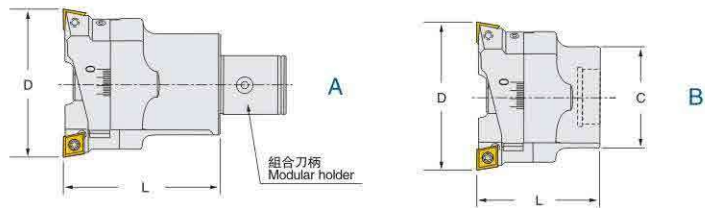


## RBH分體式粗鏜孔刀頭

RBH Modular Roughing Boring Head



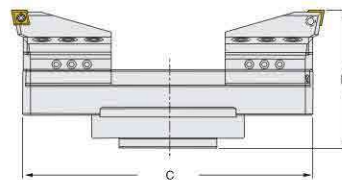
型號 Model	圖示 Figure	尺寸 Size(mm)		鏜孔範圍 Boring Range	組合刀柄 Modular Holder	刀片型號 Insert	螺絲 Screw	扳手 Wrench	单价 RMB
		C	L						
RBH1926-C	A	19	40	19-26	LBK1	CC**0602	T25050S	T8F	260
RBH2533-C	A	24	45	25-33	LBK2	CC**0602	T25050S	T8F	260
RBH3242-C	A	31	60	32-42	LBK3	CC**0602	T25050S	T8F	300
RBH4055-C	A	39	70	40-55	LBK4	CC**09T3	T40090G	T15F	400
RBH5270-C	A	50	75	52-70	LBK5	CC**09T3	T40090G	T15F	640
RBH6892-C	A	64	85	68-92	LBK6	CC**1204	T40090G	T15F	800
RBH90122-C	A	95	90	90-122	LBK6	CC**1204	T40090G	T15F	1150
RBH120164-C	B	95	85	120-164	BST	CC**1204	T50120G	T20F	1428
RBH160204-C	B	95	90	160-204	BST	CC**1204	T50120G	T20F	1700
RBH200-310-C	B	95	80	200-310	BST	CC**1204	T50120G	T20F	2300

### 特點/Feature

- 適用單刀鏜孔，雙刀鏜孔及高低階鏜孔。鏜孔範圍：LBK分體式19-122 BST分體式120-910。
- 新型刀刃滑座設計，刀被補強，加工時，滑座承受的二個作用力相互抵消，產生最大剛性和切削力，適用各形態的鏜孔作業。
- 可依照不同加工需求，輕易調整鏜刀，作少量多樣的加工。加工深度可配合延長杆至所需長度。
- 精華的側邊刻度，協助使用者輕易調整到所需的孔徑範圍。
- 適用在各型切削中心機或鏜床配合使用，并可配合各種廠牌規格相同的刀片。節省刀具研磨時間并大幅度增加鏜孔效率。
- 高低斷差設計，平刃或高低刃均可採用。
- 直徑120以上大孔徑鏜刀，使用直接組件，結構簡單剛性強。
- The head is suitable for single bit boring, twin-bit boring and step boring with working diameter from  $\Phi 25$  to 122 for modular TCK,  $\Phi 120$  to 910 for modular BST.
- New cartridge style with built-up rib. The pressure imposed on both cartridges counteracts producing highest rigidity and cutting efficiency, most suitable for a variety of borings.
- Boring head can be easily adjusted to different boring needs for machining on demand. Boring depth can be extended by tool connection.
- Clear side division provides a convenient adjustment without using a tool pre-setter.
- Most suitable for boring on various machine centers or boring mill. Universal design accepts inserts of any brands, which will reduce tool grinding and greatly improve boring performance.
- Patented step boring design, suitable for both level boring and step boring.
- Boring heads over  $\Phi 120$ mm feature direct module, simple structure and high rigidity.

## RBH 大徑雙刃粗鏜頭

RBH Large Diameter Modular Rough Boring



型號 Model	尺寸 Size(mm)		鏜孔範圍 Boring Range	組合刀柄 Modular Holder	刀片型號 Insert	螺絲 Screw	扳手 Wrench	整組重量 Total Weight	单价 RMB
	C	L							
RBH200310	180	130	200-310	BST	CCMT120408	T50120G	T20F	9.7	2400
RBH300410	280	130	300-410					11.7	4750
RBH400510	380	130	400-510					13.7	5750
RBH500610	480	130	500-610					15.7	6000
RBH600950	580	130	600-950					17.7	11250
RBH9001200	680	130	900-1200					19.7	13750

注：更大孔徑可私人定制。 Note: larger aperture can be customized.