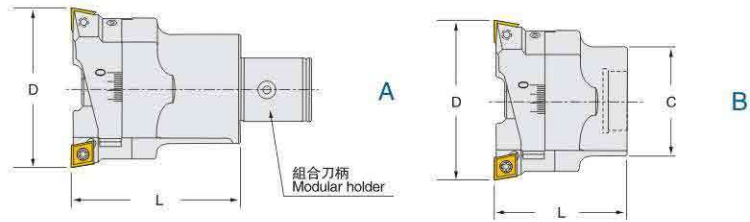


TWE 鋸齒式雙刃粗鏜頭

TWE Saw tooth type double edge rough boring head



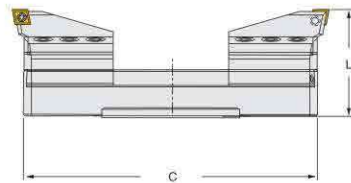
型號 Model	圖示 Figure	尺寸 Size(mm)		鏜孔範圍 Boring Range	組合刀柄 Modular Holder	刀片型號 Insert	螺絲 Screw	扳手 Wrench	單價 RMB
		C	L						
TWE1926-C	A	19	35	20-26	LBK1	CC**0602	T25050S	T8F	250
TWE2533-C	A	24	35	25-33	LBK2	CC**0602	T25050S	T8F	270
TWE3242-C	A	31	45	32-42	LBK3	CC**09T3	T40090G	T15F	320
TWE4054-C	A	39	40	40-54	LBK4	CC**09T3	T40090G	T15F	390
TWE5270-C	A	50	50	52-70	LBK5	CC**09T3	T40090G	T15F	480
TWE6895-C	A	64	65	68-95	LBK6	CC**1204	T40090G	T15F	600
TWE90122-C	A	95	95	90-122	LBK6	CC**1204	T40090G	T15F	700
TWE120164-C	B	95	95	120-164	BST	CC**1204	T50120G	T20F	900
TWE160204-C	B	95	95	160-204	BST	CC**1204	T50120G	T20F	1100

特點/Feature

- 適用單刃鏜孔，雙刃鏜孔及高低階鏜孔。鏜孔範圍：LBK分體式20-122 BST分體式120-910。
- 新型鋸齒滑座設計，刀被補強，加工時，滑座承受的二個作用力相互抵消，產生最大剛性和切削力，適用各形態的鏜孔作業。
- 可依照不同加工需求，輕易調整鏜刀，作少量多樣的加工。加工深度可配合延長杆至所需長度。
- 精華的側邊刻度，協助使用者輕易調整到所需的孔徑範圍。
- 適用在各型切削中心機或鏜床配合使用，并可配合各種廠牌規格相同的刀片。節省刀具研磨時間并大幅度增加鏜孔效率。
- 高低斷差設計，平刃或高低刃均可採用。
- 直徑120以上大孔徑鏜刀，使用直接組件，結構簡單剛性强。
- The head is suitable for single bit boring, twin-bit boring and step boring with working diameter from $\Phi 25$ to 122 for modular TCK, $\Phi 120$ to 910 for modular BST.
- New cartridge style with built-up rib. The pressure imposed on both cartridges counteracts producing highest rigidity and cutting efficiency, most suitable for a variety of borings.
- Boring head can be easily adjusted to different boring needs for machining on demand. Boring depth can be extended by tool connection.
- Clear side division provides a convenient adjustment without using a tool pre-setter.
- Most suitable for boring on various machine centers or boring mill. Universal design accepts inserts of any brands, which will reduce tool grinding and greatly improve boring performance.
- Patented step boring design, suitable for both level boring and step boring.
- Boring heads over $\Phi 120$ mm feature directmodule, simple structure and high rigidity.

TWE 大徑太空鋁雙刃粗鏜頭(減重型)

TWE Large diameter space aluminum double-edged rough head (weight reduction)



鏜孔範圍 $\Phi 200$ - $\Phi 810$ mm 組合系列 Boring Range From $\Phi 200$ - $\Phi 810$ mm

型號 Model	尺寸 Size(mm)		鏜孔範圍 Boring Range	組合刀柄 Modular Holder	刀片型號 Insert	螺絲 Screw	扳手 Wrench	整組重量 Total Weight	單價 RMB
	C	L							
TWE200310	190	80	200-310	BST	CCMT120408	T50120G	T20F	3.7	1960
TWE300410	290	80	300-410					4.7	2700
TWE400510	390	90	400-510					5.7	3300
TWE500610	490	90	500-610					7.0	5000
New TWE600910	590	90	600-910					8.3	9200
TWE9001200	690	90	900-1200					9.5	10000

注：更大孔徑可私人定制。 Note: larger aperture can be customized.