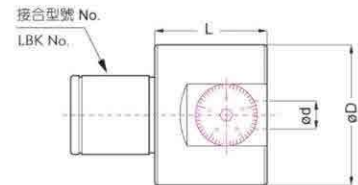


### CBI小徑微調整搪刀系列(搪孔範圍 $\phi 3-\phi 50\text{mm}$ )

CBI diameter micro adjusting boring cutter series (bore range is 3- 50mm)

#### 特點/Feature

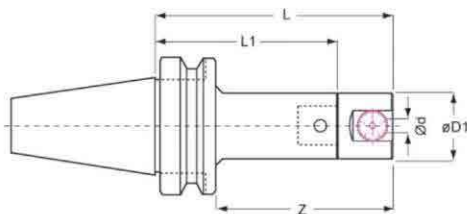
- CBI小徑精搪刀有三種選擇，通用於 $\phi 3-\phi 50\text{mm}$ 小孔徑使用，如使用全鎢鋼小徑搪刀杆可加工 $\phi 3-14\text{mm}$ 小孔。
- 調整刻度為圓周50等分，每格調整尺寸為直徑 $0.01\text{mm}$ ，另有副尺可作更精細之調整。
- 精密道程螺絲位於內部，不受切削，磨耗，生銹等影響，具有內部潤滑，精畢耐用。
- CBI path fine boring knife has three options, general in  $\phi 3 - \phi 50\text{ mm}$  small aperture to use, such as technicians to use full tungsten path tool rod can be added Workers  $\phi 3-14\text{ mm}$  holes.
- Adjust the scale of circumferential uniform, 50 per case adjust the size of  $0.01\text{ mm}$  in diameter, of another pair of feet can make finer adjustments.
- Precision process screw located in the internal, not affected by cutting, abrasion, gave birth to the 'effects, such as with internal lubrication, fine finish and durability.



搪頭型號 Plug type	接合型號 LBK NO.	內置刀杆 $\phi d(\text{mm})$ Built in cutter bar	外徑 $\phi D(\text{mm})$ external diameter	長度 Length	移動量 (mm) Mobile quantity	本身體重 kg weight	單價 RMB
CBI 4	LBK4	10	39	32	0-2.0	0.4	2500
CBI 5	LBK5	12	50	40	0-3.5	0.8	2500
CBI 6	LBK6	16	64	50	0-5.0	1.4	3600

### CBI小徑微調精搪刀+LBK刀柄(MAS 403 BT)+小徑搪刀杆BJ系列

CBI path adjustment fine boring knife handle +LBK (MAS 403 BT) + path BJ series boring bar



型號 Model	移動量 F mm	延伸長 Z	組合內容 Composition content			接合型號 LBK NO	全長 L	刀杆長 L1	外徑 $\phi D1$	重量 kg weight	單價 RMB
			LBK刀杆 LBK shank	CBI刀頭	小徑搪刀杆						
BT30-CBI4-BJ10-6PCS	0-2.0	45	BT30-LBK4-45	CBI14	BJ10-5PCS	4	77	45	39	1.9	3380
BT30-CBI5-BJ12-6PCS	0-3.5	65	BT30-LBK5-65	CBI15	BJ12-5PCS	5	105	65	50	2.3	3380
BT30-CBI6-BJ16-8PCS	0-5.0	60	BT30-LBK6-60	CBI16	BJ16-8PCS	6	110	60	64	4.6	4580
BT40-CBI4-BJ10-6PCS	0-2.0	50	BT40-LBK4-50	CBI14	BJ10-5PCS	4	82	50	39	2.4	3380
BT40-CBI5-BJ12-6PCS	0-3.5	75	BT40-LBK5-75	CBI15	BJ12-5PCS	5	90	75	50	2.8	3380
BT40-CBI6-BJ16-8PCS	0-5.0	65	BT40-LBK6-65	CBI16	BJ16-8PCS	6	114	65	64	4.9	4580
BT50-CBI4-BJ10-6PCS	0-2.0	115	BT50-LBK4-115	CBI14	BJ10-5PCS	4	147	115	39	5.4	3580
BT50-CBI5-BJ12-6PCS	0-3.5	90	BT50-LBK5-90	CBI15	BJ12-5PCS	5	130	90	50	6.0	3580
BT50-CBI6-BJ16-8PCS	0-5.0	95	BT50-LBK6-95	CBI16	BJ16-8PCS	6	145	95	64	8.1	4780