

车削刀片(正前角型) Turning insert (Positive)

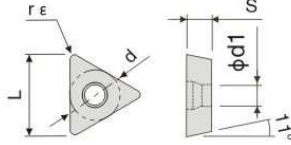


TP□□

三角形有孔 Triangle with hole 正前角 Positive

TPMT 11 03 04- □□

60°



切削刃长度(l) 厚度(S) 刀尖圆弧半径(r_ϵ) 断屑槽代号
Cutting edge length Thickness Corner arc radius Chip breaker code

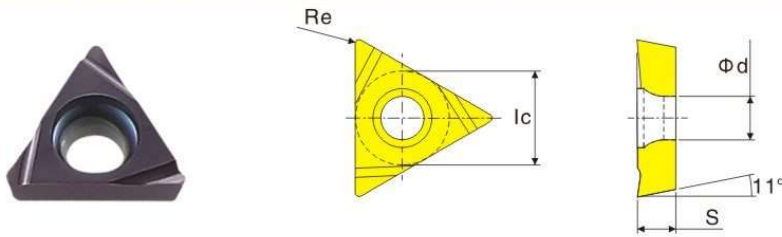
TP□T□□	0601□□	0802□□	0902□□	1103□□	16T3□□
ϕd (mm)	3.97	4.76	5.56	6.35	9.525

刀片外形 Insert appearance	型号 Model	尺寸 Dimension				P					M			K	金属陶瓷 Cermert				
		L	ϕ I.C	S	ϕd	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028		LF6118	LF618	LF3018	LF3028
半精切削 	TPMT080202L	4.97	2.38	2.5	0.2	▲													
	TPMT080202R	4.97	2.38	2.5	0.2	▲													
	TPMT080204L	4.97	2.38	2.5	0.4	▲													
	TPMT080204R	4.97	2.38	2.5	0.4	▲													
	TPMT090202L	5.56	2.38	2.6	0.2	▲													
	TPMT090202R	5.56	2.38	2.6	0.2	▲													
	TPMT090204L	5.56	2.38	2.6	0.4	▲													
	TPMT090204R	5.56	2.38	2.6	0.4	▲													
	TPMT110202L	6.35	2.38	2.8	0.2	▲													
	TPMT110202R	6.35	2.38	2.8	0.2	▲													
	TPMT110204L	6.35	2.38	2.8	0.4	▲													
	TPMT110204R	6.35	2.38	2.8	0.4	▲													
	TPMT110302L	6.35	3.18	3.4	0.2	▲													
	TPMT110302R	6.35	3.18	3.4	0.2	▲													
	TPMT110304L	6.35	3.18	3.4	0.4	▲													
	TPMT110304R	6.35	3.18	3.4	0.4	▲													
	TPMT160304L	9.525	3.97	4.4	0.4	▲													
	TPMT160304R	9.525	3.97	4.4	0.4	▲													
TPMT160308L	9.525	3.97	4.4	0.8	▲														
TPMT160308R	9.525	3.97	4.4	0.8	▲														

车刀刀片 Turning insert

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

TPGH□□□-F



型号 Model	规格尺寸 Specification and dimension (mm)				牌号 Grade						未涂层 Uncoated	
	I.C	S	d	r	P			M		K		
TPGH080201L-F	4.76	2.38	2.3	0.1								
TPGH080202L-F	4.76	2.38	2.3	0.2								
TPGH080204L-F	4.76	2.38	2.3	0.4								
TPGH090201L-F	5.56	2.38	3.2	0.1								
TPGH090202L-F	5.56	2.38	3.2	0.2								
TPGH090204L-F	5.56	2.38	3.2	0.4								
TPGH110202L-F	6.35	3.18	3.3	0.2								
TPGH110204L-F	6.35	3.18	3.3	0.4								

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order