

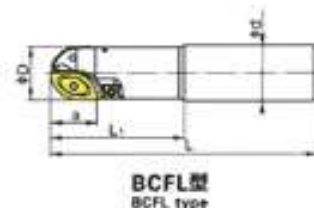
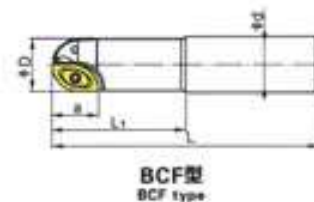
BCF/BCFL 球形立铣刀

BCF/BCFL Copy end mill



- 采用精密级刀片可得到高精度加工表面
- 刀片表面凸面设计，不仅刀刃锋利并可降低切削振动的噪音

★ Use of available high-precision machining precision blade surface.
 ★ Blade surface of convex design, and reduces not only the sharp cutting edge Vibration noise.



配件 Mating

型号 Cat. No	刀片 Insert			螺钉 Clamp screw	扳手 wrench
	亲刃(1刃)	子刃(1刃)	外周刃(2刃)		
BCF/BCFL10R	ZCEW \ T100CE	ZCEW \ T100SE	CPMT080204	M3×9.5 M2.5×6	T10 T8
BCF/BCFL12.5R	ZCEW \ T125CE	ZCEW \ T125SE	CPMT090308	M4×9	T15
BCF/BCFL15R	ZCEW \ T150CE	ZCEW \ T150CSE	CPMT090308	M5×12 M4×9	T20 T15
BCF/BCFL16R	ZCET 160CE	ZCET 160SE	CPMT090308	M5×12 M4×9	T20 T15
BCF/BCFL20R	ZCEW 200CE	ZCEW 200SE	CPMT090308	M6×18 M4×9	T30 T15
BCF/BCFL25R	ZCEW 250CE	ZCEW 250SE	CPMT090308	M6×18 M4×9	T30 T20

适用刀片 Insert

型号 Cat. No	CY250	CY9020	HC844	EX40	WH10	WH20	刀片形状 Insert shape	尺寸 (mm) Size					
								R	A	B	T	排屑槽	
ZCET100CE		●						10	18.3	10.0	4.74	有	HITACHI (日立)
125CE		●				12.5		23.1	12.3	6.1	有		
150CE		●				15		28.3	14.9	7.59	有		
160CE		●				16		28.8	15.4	7.45	有		
ZCEW100CE	●		●	●		●		10	18.3	10.0	4.74	无	
125CE	●		●	●		●		12.5	23.1	12.3	6.1	无	
150CE	●		●	●		●		15	28.3	14.9	7.59	无	
200CE	●		●	●		●		20	35.4	20.1	8.0	无	
ZCET100SE		●						10	16.7	8.1	4.24	有	
125SE		●						12.5	20.8	9.3	5.40	有	
150SE		●						15	25.7	11.8	7.09	有	
160SE		●						16	26.3	12.4	6.96	有	
ZCEW100SE	●		●	●		●		10	16.7	8.1	4.24	无	
125SE	●		●	●		●		12.5	20.8	9.3	5.40	无	
150SE	●		●	●		●		15	25.7	11.8	7.09	无	
200SE	●		●	●		●		20	31.9	15.7	7.0	无	
CPMT080204	●		●	●		●		0.4	7.94		2.38	有	
CPMT090308	●		●	●	●	●		0.8	9.525		3.18	有	