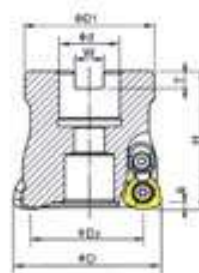


AJX快进给面铣刀盘 AJX High feedrate face mill



- 使用15° 正角刀片
- 双重夹紧机构刚性好
- 最适合大进给切削
- 具有标准冷却孔
- 刀片为特殊形状的3刃角型
- ★ The use of 15° positive angle blade
- ★ Double clamping body rigidity
- ★ The most suitable for large-feed cutting
- ★ With standard cooling holes
- ★ 3 for special shaped blade edge angle



型号 Cat. No	尺寸 Size							
	D	D1	D2	d	H	W	T	a
AJX12-50-22-3T	50	47	38.3	22	50	10.4	6.3	1.5
AJX12-50-22-4T	50	47	38.3	22	50	10.4	6.3	1.5
AJX12-63-22-4T	63	60	51.3	22	50	10.4	6.3	1.5
AJX14-63-22-3T	63	60	51.1	22	50	10.4	6.3	2
AJX14-63-22-4T	63	60	51.1	22	50	10.4	6.3	2
AJX14-80-27-4T	80	76	68.1	27	50	12.4	7	2
AJX14-100-32-5T	100	96	88.1	22	50	14.4	8	2

配件 Mating

型号 Cat. No	刀片 Insert	压板 Clamp piece	螺钉 Clamp screw	扳手 wrench
AJX12	JDMW120420ZDSR-FT	AJX-12	M4X10	T15
AJX14	JDMW140520ZDSR-FT	AJX-14	M5X12	T20

适用刀片 Insert

型号 Cat. No	FH 7020	VP 15TF	VP 30RT	刀片形状 Insert shape	尺寸 (mm) Size						排屑槽	MITSUBISHI (三菱)
					B3°	D1	S1	F1	Re			
JDMW 120420ZDSR-FT	●	●	●		15	12	4.76	5	2	无		
140520ZDSR-FT	●	●	●		15	14	5.56	5	2	无		
JDMT 120420ZDSR-ST	●	●	●		15	12	4.76	5	2	有		
120420ZDSR-JM	●	●	●		15	12	4.76	5	2	有		
140520ZDSR-ST	●	●	●		15	14	5.56	5	2	有		
140520ZDSR-JM	●	●	●		15	14	5.56	5	2	有		

☞ 低转速，高进给
切削效率是普通圆鼻面铣刀盘的3倍
锥形设计，钢性高

☞ Low-speed, high feed
Cutting efficiency of an ordinary cutter round nose and face plate 3 times
Cone design, steel high