

# 车削刀片(正前角型) Turning insert (Positive)

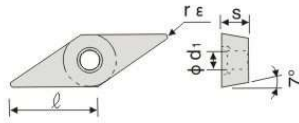


VC□□

## 菱形有孔 Rhomb with hole 正前角7° Positive

VCMT 11 03 02- □□

35°



切刃长度(ℓ) Cutting edge length    厚度(S) Thickness    刀尖圆弧半径(r<sub>ε</sub>) Corner arc radius    断屑槽代号 Chip breaker code

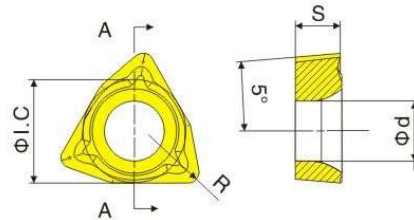
VC□T	0802□□	1103□□	1604□□	2205□□
φ d <sub>1</sub> (mm)	2.3	2.8	4.4	5.5

刀片外形 Insert appearance	型号 Model	尺寸 Dimension					P		M		K									
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6011	LF6018	LF6028	LF6118	LF618	LF3018	LF3028	
精加工 Finishing	VCMT110302-MV	11	6.35	3.18	2.8	0.2								▲						
	VCMT110304-MV	11	6.35	3.18	2.8	0.4								▲						
	VCMT160404-MV	16	9.525	4.76	4.4	0.4								▲						
	VCMT160408-MV	16	9.525	4.76	4.4	0.8								▲						

产品库存 Product stock    ▲ 主推牌号备库存 Main grade reserve stock    ○ 按订单生产 Make-to-order

# 车刀刀片 Turning insert

WBMT□□□-DP



型号 Model	规格尺寸 Specification and dimension (mm)					牌号 Grade							未涂层 Uncoated							
	L	I.C	S	d	r	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008		LF6018	LF6028	LF6118	LF618	LF3018	LF3028	
WBMT060104L-DP	6	3.97	1.62	2.35	0.4								▲							
精加工 Finishing																				

产品库存 Product stock    ▲ 主推牌号备库存 Main grade reserve stock    ○ 按订单生产 Make-to-order