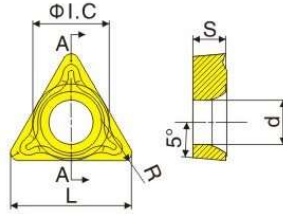


车刀刀片 Turning insert



TBMT□□□-DP



型号 Model	规格尺寸 Specification and dimension (mm)					牌号 Grade														
	L	I.C	S	d	r	P			M			K								
精加工 Finishing	TBMT060104-DP	6.0	3.97	1.58	2.3	0.4	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018	LF3028	未涂层 Uncoated

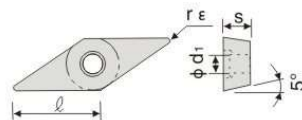
产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

车削刀片(正前角型) Turning insert (Positive)

VB□□

菱形有孔 Rhomb with hole
正前角5° Positive

35°



VBMT 11 03 02-

切刃长度(ℓ) Cutting edge length 厚度(S) Thickness 刀尖圆弧半径(r_ε) Corner arc radius 断屑槽代号 Chip breaker code

VB□T	1103□□	1604□□
ϕd ₁ (mm)	2.8	4.4

刀片外形 Insert appearance	型号 Model	尺寸 Dimension					P			M			K									
		L	ϕI.C	S	ϕd	r	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018	LF3028			
精加工 Finishing		VBMT110302-MV	11	6.35	3.18	2.8	0.2															
		VBMT110304-MV	11	6.35	3.18	2.8	0.4															
		VBMT110308-MV	11	6.35	3.18	2.8	0.8															
		VBMT160404-MV	16.5	9.525	4.76	4.4	0.4															
		VBMT160408-MV	16.5	9.525	4.76	4.4	0.8															

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

