

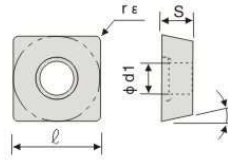
车削刀片(正前角型) Turning insert (Positive)



SC□□

正方形有孔 Square with hole
正前角7° Positive

SCMT 12 04 04- □□



切削刃长度(ℓ) Cutting edge length 厚度(S) Thickness 刀尖圆弧半径(r_E) Corner arc radius 断屑槽代号 Chip breaker code

SC□T(W)	0702□□	09T3□□	1204□□
φ d1(mm)	3.4	4.4	5.5

刀片外形 Insert appearance	型号 Model	尺寸 Dimension					P			M			K							
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6008	LF6018	LF6028	LF6118	LF618	LF3018	LF3028	
精半精切削 Finishing - semi finishing	SCMT09T304-HMP	9.525	9.525	3.97	4.4	0.4								▲						
	SCMT09T308-HMP	9.525	9.525	3.97	4.4	0.8								▲						
	SCMT120404-HMP	12.7	12.7	4.76	5.56	0.4								▲						
	SCMT120408-HMP	12.7	12.7	4.76	5.56	0.8								▲						

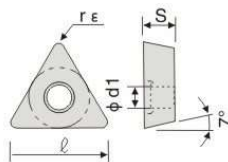
产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

车削刀片(正前角型) Turning insert (Positive)

TC□□

三角形有孔 Triangle with hole
正前角7° Positive

TCMT 09 02 02- □□



切削刃长度(ℓ) Cutting edge length 厚度(S) Thickness 刀尖圆弧半径(r_E) Corner arc radius 断屑槽代号 Chip breaker code

TC□T	0801□□	0802□□-J08	0902□□	1102□□	16T3□□
φ d1(mm)	2.7	2.3	2.5	2.8	4.4

刀片外形 Insert appearance	型号 Model	尺寸 Dimension					P			M			K							
		L	φ I.C	S	φ d	r	LF9008	LF9018	LF9028	LF9218	LF9118	LF918	LF6011	LF6018	LF6028	LF6118	LF618	LF3018	LF3028	
精半精切削 Finishing - semi finishing	TCMT090204	9.6	5.56	2.38	2.5	0.4								▲						
	TCMT090208	9.6	5.56	2.38	2.5	0.8								▲						
	TCMT110202	11	6.35	2.38	2.8	0.2								▲						
	TCMT110204	11	6.35	2.38	2.8	0.4								▲						
	TCMT110208	11	6.35	2.38	2.8	0.8								▲						
	TCMT16T302	16.5	9.525	3.97	4.4	0.2								▲						
	TCMT16T304	16.5	9.525	3.97	4.4	0.4								▲						
	TCMT16T308	16.5	9.525	3.97	4.4	0.8								▲						

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

