

车削刀片(正前角型) Turning insert (Positive)

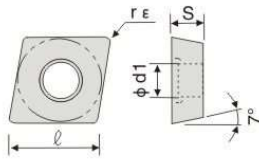


CC□□

菱形有孔 Rhomb with hole 正前角7° Positive

CCMT 06 02 02- □□

80°



切削刃长度(ℓ) Cutting edge length 厚度(S) Thickness 刀尖圆弧半径(r_E) Corner arc radius 断屑槽代号 Chip breaker code

| | | | | | |
|----------|--------|--------|--------|--------|--------|
| CC□T(W) | 09T3□□ | 1204□□ | 1606□□ | 1906□□ | 2509□□ |
| φ d1(mm) | 3.81 | 5.16 | 6.35 | 7.93 | 9.12 |

| 刀片外形 Insert appearance | 型号 Model | 尺寸 Dimension | | | | | P | | | M | | K | | | | | | | | |
|--------------------------------------|-------------|-----------------|-------|------|------|-----|--------|--------|--------|--------|--------|-------|--------|--------|--------|--------|-------|--------|--------|--|
| | | L | φ I.C | S | φ d | r | LF9008 | LF9018 | LF9028 | LF9218 | LF9118 | LF918 | LF6008 | LF6018 | LF6028 | LF6118 | LF618 | LF3018 | LF3028 | |
| 精+半精切削 Finishing - semi finishing | CCMT060202 | 6.4 | 6.35 | 2.38 | 2.8 | 0.2 | | | | | | | | ▲ | ▲ | | | | | |
| | CCMT060204 | 6.4 | 6.35 | 2.38 | 2.8 | 0.4 | | | | | | | | ▲ | ▲ | | | | | |
| | CCMT060208 | 6.4 | 6.35 | 2.38 | 2.8 | 0.8 | | | | | | | | ▲ | ▲ | | | | | |
| | CCMT09T302 | 9.7 | 9.525 | 3.97 | 4.4 | 0.2 | | | | | | | | ▲ | ▲ | | | | | |
| | CCMT09T304 | 9.7 | 9.525 | 3.97 | 4.4 | 0.4 | | | | | | | | ▲ | ▲ | | | | | |
| | CCMT09T308 | 9.7 | 9.525 | 3.97 | 4.4 | 0.8 | | | | | | | | ▲ | ▲ | | | | | |
| | CCMT120404 | 12.9 | 12.7 | 4.76 | 5.56 | 0.4 | | | | | | | | ▲ | ▲ | | | | | |
| | CCMT120408 | 12.9 | 12.7 | 4.76 | 5.56 | 0.8 | | | | | | | | ▲ | ▲ | | | | | |
| CCMT120412 | 12.9 | 12.7 | 4.76 | 5.56 | 1.2 | | | | | | | | ○ | ○ | | | | | | |

产品库存 Product stock ▲ 主推牌号备库存 Main grade reserve stock ○ 按订单生产 Make-to-order

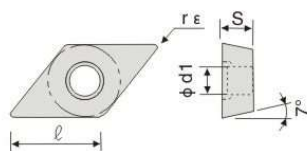
车削刀片(正前角型) Turning insert (Positive)

DC□□

菱形有孔 Rhomb with hole 正前角7° Positive

DCMT 07 02 02- □□

55°



切削刃长度(ℓ) Cutting edge length 厚度(S) Thickness 刀尖圆弧半径(r_E) Corner arc radius 断屑槽代号 Chip breaker code

| | | |
|----------|--------|--------|
| DC□T(W) | 0702□□ | 11T3□□ |
| φ d1(mm) | 2.8 | 4.4 |

| 刀片外形 Insert appearance | 型号 Model | 尺寸 Dimension | | | | | P | | | M | | K | | | | | | | | |
|--------------------------------------|----------------|-----------------|-------|------|-----|-----|--------|--------|--------|--------|--------|-------|--------|--------|--------|--------|-------|--------|--------|--|
| | | L | φ I.C | S | φ d | r | LF9008 | LF9018 | LF9028 | LF9218 | LF9118 | LF918 | LF6008 | LF6018 | LF6028 | LF6118 | LF618 | LF3018 | LF3028 | |
| 精+半精切削 Finishing - semi finishing | DCMT070202-HMP | 7.8 | 6.35 | 2.38 | 2.8 | 0.2 | | | | | | | | ▲ | ▲ | | | | | |
| | DCMT070204-HMP | 7.8 | 6.35 | 2.38 | 2.8 | 0.4 | | | | | | | | ▲ | ▲ | | | | | |
| | DCMT070208-HMP | 7.8 | 6.35 | 2.38 | 2.8 | 0.8 | | | | | | | | ▲ | ▲ | | | | | |
| | DCMT11T302-HMP | 11.6 | 9.525 | 3.97 | 4.4 | 0.2 | | | | | | | | ▲ | ▲ | | | | | |
| | DCMT11T304-HMP | 11.6 | 9.525 | 3.97 | 4.4 | 0.4 | | | | | | | | ▲ | ▲ | | | | | |
| | DCMT11T308-HMP | 11.6 | 9.525 | 3.97 | 4.4 | 0.8 | | | | | | | | ▲ | ▲ | | | | | |
| | DCMT11T312-HMP | 11.6 | 9.525 | 3.97 | 4.4 | 1.2 | | | | | | | | ○ | ○ | | | | | |

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