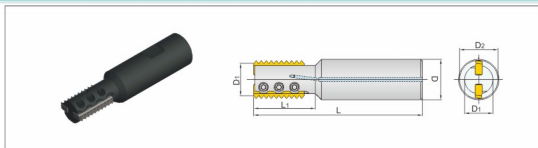




## 螺纹铣削刀具 THREADING MILLING TOOLS

适用于刀片尺寸24mm的标准刀杆 Standard Toolholders for Insert Size 24mm



标准螺纹刀杆 WSC - for standard threads

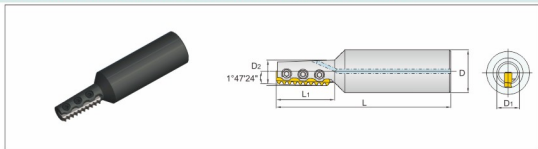
| 刀片尺寸<br>Insert Size | 订货号<br>Order No. | 尺寸<br>Dimensions (mm) |    |    |      |      | 槽数<br>No. of Flutes |  |  |  |
|---------------------|------------------|-----------------------|----|----|------|------|---------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| mm                  |                  | L                     | L1 | D  | D1   | D2   | Z                   | 锁定螺钉×1<br>Location Screw×1                                                        | 压紧螺钉×2<br>Clamping Screw×2                                                        | 扳手<br>Torx+Screwdriver                                                            |
| 24                  | WSC 2013-26241   | 82                    | 26 | 20 | 10.7 | 13.6 | 1                   | LS M4×0.7                                                                         | CS M4×0.7                                                                         | T08                                                                               |
|                     | WSC 2015-30241   | 85                    | 30 | 20 | 11.9 | 15.1 | 1                   |                                                                                   |                                                                                   |                                                                                   |
|                     | WSC 2016-28242   | 83                    | 28 | 20 | 12.6 | 16   | 2                   |                                                                                   |                                                                                   |                                                                                   |
|                     | WSC 2016-36241   | 91                    | 36 | 20 | 12.6 | 16   | 1                   |                                                                                   |                                                                                   |                                                                                   |

刀杆所适用的标准螺纹 Standard Thread Application by Toolholder

| 刀杆<br>Tool holder | 最小螺纹直径<br>Min. Thread $\phi$ |                      |                                                                    |         |                                                                                                          |                      |         |
|-------------------|------------------------------|----------------------|--------------------------------------------------------------------|---------|----------------------------------------------------------------------------------------------------------|----------------------|---------|
|                   | D2<br>mm                     | ISO 粗牙<br>ISO Coarse | ISO 细牙<br>ISO Fine                                                 | UNC     | UN/UNF/UNEF/UNS                                                                                          | BSF                  | BSP(G)  |
| WSC 2013-26241    | 13.6                         | M16×2                | M14.5×0.5; M15×0.75; M15×1;<br>M15×1.25; M16×1.5; M16×1.75         | -       | 11/16"×12UN; 5/8"×14UNS; 5/8"×16UN; 5/8"×18UNF;<br>5/8"×20UN; 5/8"×24UNEF; 5/8"×28UN; 5/8"×32UN          | 11/16"×14<br>3/4"×12 | 3/8"×19 |
| WSC 2015-30241    | 15.1                         | M18×2.5              | M16×0.5; M17×0.75; M17×1;<br>M17×1.25; M17×1.5;<br>M18×1.75; M18×2 | 3/4"×10 | 3/4"×12UN; 3/4"×14UNS; 11/16"×16UN; 11/16"×20UN;<br>11/16"×24UNEF; 11/16"×28UN; 11/16"×32UN              | 3/4"×12              | -       |
| WSC 2016-28242    | 16                           | M20×2.5              | M17×0.5; M17×0.75; M18×1;<br>M18×1.25; M18×1.5;<br>M18×1.75; M19×2 | 3/4"×10 | 3/4"×12UN; 3/4"×14UNS; 3/4"×16UN; 3/4"×18UNS;<br>3/4"×20UNEF; 11/16"×24UNEF; 11/16"×28UN;<br>11/16"×32UN | 3/4"×12              | -       |
| WSC 2016-36241    | 16                           | M20×2.5              | M17×0.5; M17×0.75; M18×1;<br>M18×1.25; M18×1.5;<br>M18×1.75; M19×2 | 3/4"×10 | 3/4"×12UN; 3/4"×14UNS; 3/4"×16UN; 3/4"×18UNS;<br>3/4"×20UNEF; 11/16"×24UNEF; 11/16"×28UN;<br>11/16"×32UN | 3/4"×12              | -       |

## 螺纹铣削刀具 THREADING MILLING TOOLS

适用于刀片尺寸24mm的锥度刀杆 Conical Toolholders for Insert Size 24mm



| 刀片尺寸<br>Insert Size | 订货号<br>Order No. | 尺寸<br>Dimensions (mm) |    |    |      |      | 槽数<br>No. of Flutes |  |  |  |
|---------------------|------------------|-----------------------|----|----|------|------|---------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| mm                  |                  | L                     | L1 | D  | D1   | D2   | Z                   | 紧固螺钉×1<br>Location Screw×1                                                        | 压紧螺钉×2<br>Clamping Screw×2                                                        | 扳手<br>Torx+Screwdriver                                                            |
| 24                  | WCC 2014-26241   | 81                    | 26 | 20 | 11.5 | 13.9 | 1                   | LS M4×0.7                                                                         | CS M4×0.7                                                                         | T08                                                                               |

刀杆所适用的锥度螺纹 Conical Thread Application by Toolholder

| 刀杆<br>Tool holder | 最小螺纹直径<br>Min. Thread $\Phi$ |         |         |         |
|-------------------|------------------------------|---------|---------|---------|
|                   | D2<br>mm                     | NPT     | NPTF    | BSPT    |
| WCC 2014-26241    | 13.9                         | 3/8"×18 | 3/8"×18 | 3/8"×19 |