



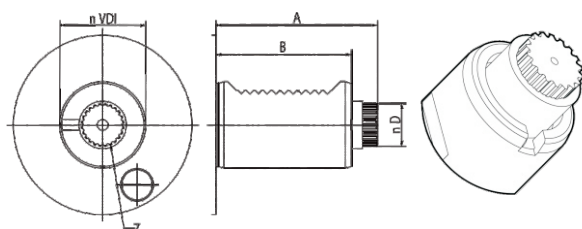
承接各种非标产品，详细参数请登录网站
Undertake a variety of non-standard products, detailed parameters, please visit the website

动刀座连接方式

TYPE OF COUPLING

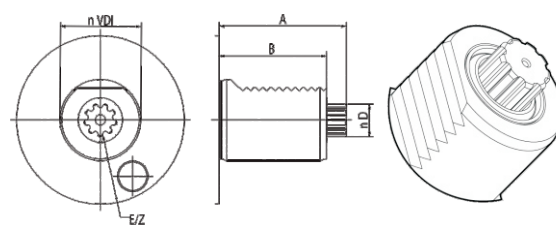
DIN 5480

VDI	A	B	D	Z
30	67	55	15,8	18
40	75	63	19,8	24
50	93	78	23,8	18



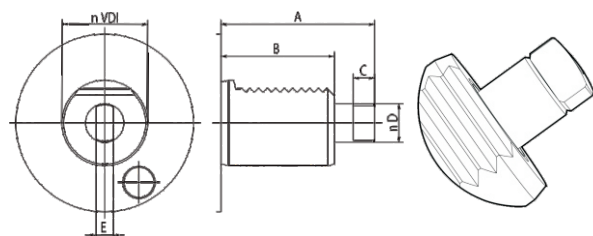
DIN 5482

VDI	A	B	D	E	Z
30	55	45	14,5	B15X12	8
40	63	53	16,5	B17X14	9
50	93	78	19,5	B20X17	11



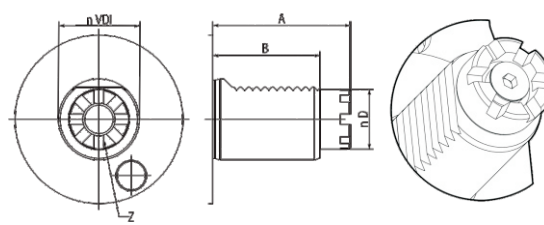
DIN 1809

VDI	A	B	C	D	E
30	62	45	8	12	6
40	72	53	10	18	8
50	91	78	13	24	13

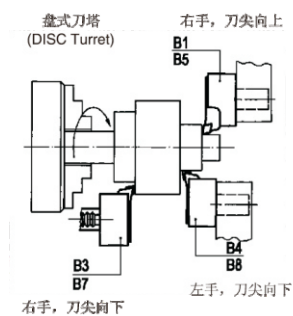


TOEM BARUFFALDI

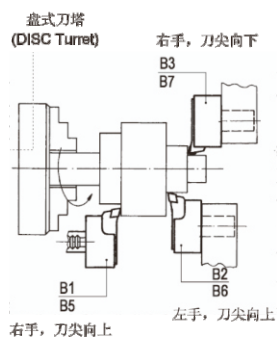
VDI	A	B	D	Z
30	59	45/53	24	6
40	68	53	32	8
50	84	70	40	8



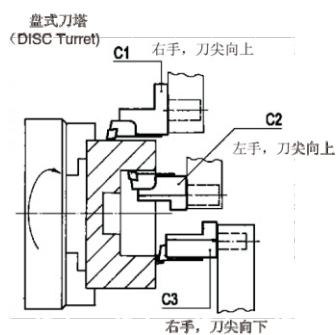
主轴逆时针旋转



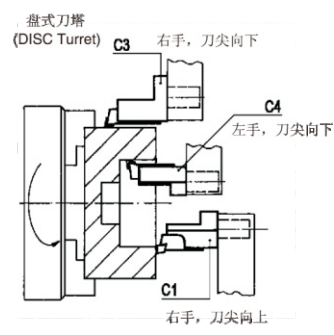
主轴顺时针旋转



主轴逆时针旋转



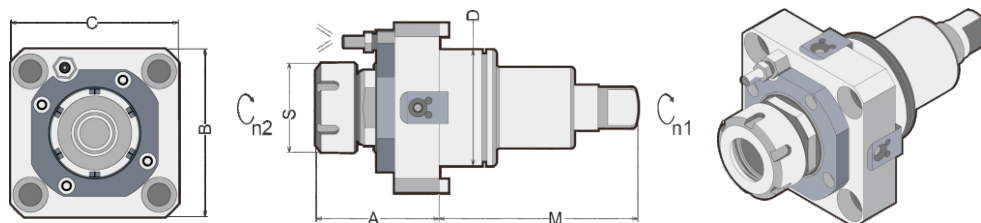
主轴顺时针旋转



■ BMT 动力刀座 SA 0°

BMT DRIVEN TOOL HOLDER-SA 0°

-For DOOSAN
 -For collet DIN 6499
 -External coolant supply(外出水)
 -Gear ration 1:1 (传动速比)

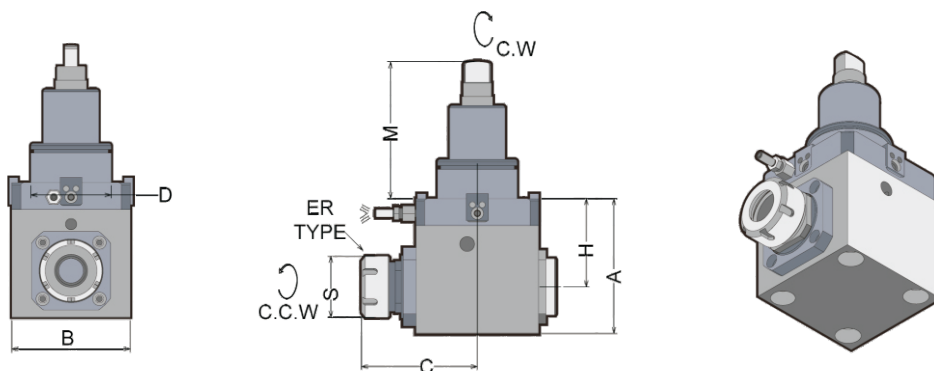


size unit mm

Model	D	ER Type	S	A	B	C	M	Maximun R.P.M	N.W.Kg
BMT45-SA-ER20	44.9	ER20 1-13	35	62	75	75	84	6000	2.3
BMT55-SA-ER25	54.9	ER25 1-16	42	69	84	84	104	6000	3.2
BMT65-SA-ER32	64.9	ER32 2-20	50	69	96	96	112	5000	3.9

■ BMT 动力刀座 HF 90°

BMT DRIVEN TOOL HOLDER-HF 90°



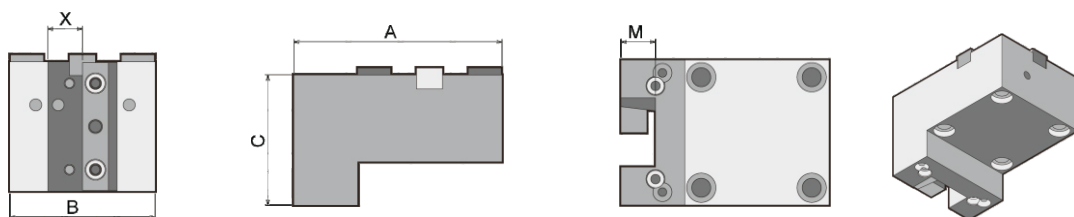
size unit mm

Model	D	ER Type	S	A	B	C	H	M	Maximun R.P.M	N.W.Kg
BMT45-HF-ER20	44.9	ER20 1-13	35	95	75	79	65	84	5000	5.3
BMT55-HF-ER25	54.9	ER25 1-16	42	95	84	91	60	104	5000	7.3
BMT65-HF-ER32	64.9	ER32 2-20	50	110	96	95	72	112	4000	7.8

BMT 外径刀座

BMT TURNING HOLDER

-For DOOSAN
-External coolant supply(外出水)

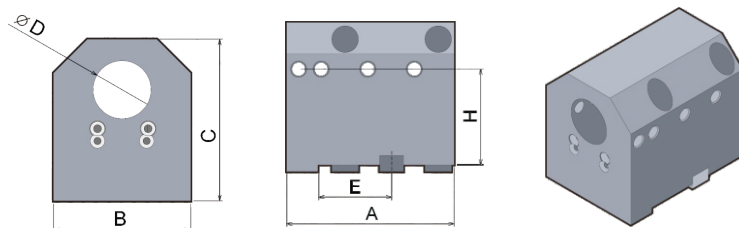


size unit mm

Model	A	B	C	X	M	N.W.Kg	
BMT45-C20x60	105	75	60	20	20	2.7	
BMT55-C20x70 BMT55-C25x70	120	84	70	20 25	20 25	4.1 3.8	
BMT65-C25x75	131	96	75	25	25	5.7	

BMT 内孔刀座

BMT BORING BAR HOLDER

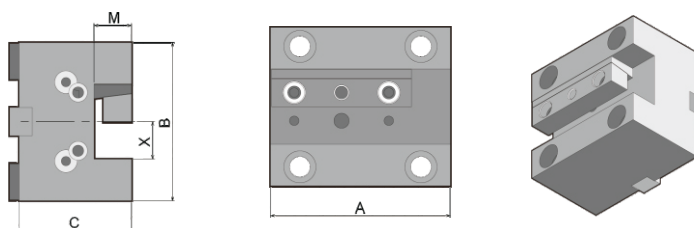


size unit mm

Model	A	B	C	D	E	H	N.W.Kg
BMT45-B25x65 BMT45-B32x65	95	75	85	25 32		65	4.2 4.5
BMT55-B32x60 BMT55-B40x60	105	86	90	32 40	50.5	60	4.5 4.8
BMT65-B32x72 BMT65-B40x72	126	95	112	32 40	55	72	7.6 7.9

BMT 端面刀座

BMT END CUTTER HOLDER



size unit mm

Model	A	B	C	X	M		
BMT45-F20x60	85	75	60	20	20		
BMT55-F25x95	105	90	95	25	25		
BMT65-F25x95	115	95	95	25	25		

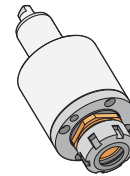
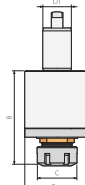
■ 轴向动力刀座(0°)

AXIAL MILLING AND DRILLING HEADS

SA

DIMENSIONS

Order NO.	D1	A	B	C	Maximun R.P.M	N.W.Kg
SA30-ER25	30	68	90	42	6000	2.6
SA40-ER32	40	83	90	50	6000	3.5
SA50-ER40	50	88	127	63	6000	4.9



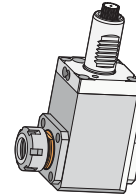
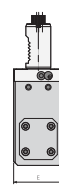
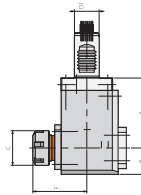
■ 径向动力刀座(90°)

RADIAL DRILLING AND MILLING HEADS

HF^{L(左)}
R(右)

DIMENSIONS

OrderNO.	D1	A	B	C	E	F	Maximun R.P.M	N.W.Kg
HF ^L _R 30-ER25	30	55	32	42	60	68	4500	3.8
HF ^L _R 40-ER32	40	55	35	50	80	76	4500	5.6
HF ^L _R 50-ER40	50	85	40	63	86	90	4500	9.5



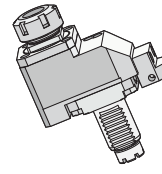
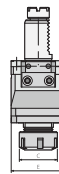
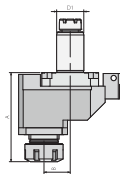
■ 轴向偏心动力刀座(0°)

AXIAL DRILLING AND MILLING HEADS OFFSET

SA
OFFSET

DIMENSIONS

Order NO.	D1	A	B	C	E	Maximun R.P.M	N.W.Kg
SA20-OFF29-ER16	20	98	29	28	52	4000	2.6
SA30-OFF29-ER25	30	98	29	42	60	4000	3.5
SA40-OFF50-ER32	40	120	50	50	80	4000	4.9



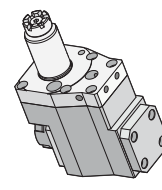
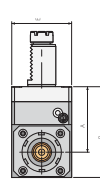
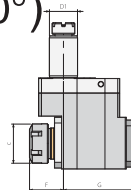
■ 径向动力刀座-后缩型(90°)

RADIAL DRILLING AND MILLING HEADS OFFST

HB

DIMENSIONS

Order NO.	D1	A	B	C	E	F	G	Maximun R.P.M	N.W.Kg
HB30-ER25	30	70	97	42	64	32	75	5000	3.9
HB40-ER32	40	90	118	50	80	42	112	5000	8.5
HB50-ER40	50	90	128	63	86	45	112	5000	10.8

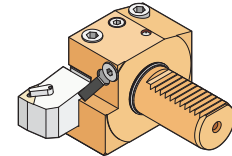
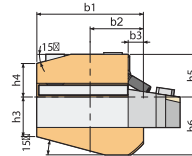
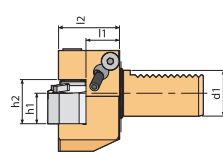


■ 固定刀座 DIN69880

STATIC TOOL HOLDER DIN69880

B1 右手系，短，
车刀刃向上

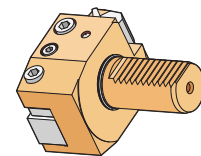
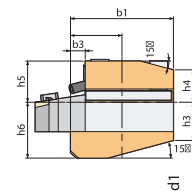
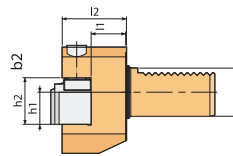
DIMENSIONS



Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	N.W.Kg
B1-30×20	30	70	35	10	20	29	26	22	28	38	22	40	1.29
B1-40×25	40	85	42.5	12.5	25	34	35	30	32.5	48	22	44	2.28
B1-50×32	50	100	50	16	32	41	42	35	35	60	30	55	3.90

B2 左手系，短，
车刀刃向上

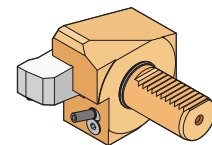
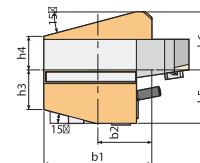
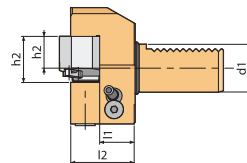
DIMENSIONS



Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	N.W.Kg
B2-30×20	30	70	35	10	20	29	26	22	28	38	22	40	1.29
B2-40×25	40	85	42.5	12.5	25	34	35	30	32.5	48	22	44	2.28
B2-50×32	50	100	50	16	32	41	42	35	35	60	30	55	3.90

B3 右手系，短，
车刀刃向下(反向)

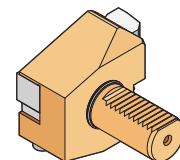
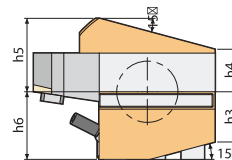
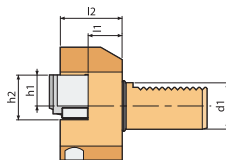
DIMENSIONS



Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	N.W.Kg
B3-30×20	30	70	35	10	20	29	26	22	35	38	22	40	1.33
B3-40×25	40	85	42.5	12.5	25	34	35	30	42.5	48	22	44	2.34
B3-50×32	50	100	50	16	32	41	42	35	50	60	30	55	4.20

B4 左手系，短，
车刀刃向下(反向)

DIMENSIONS

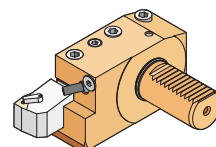
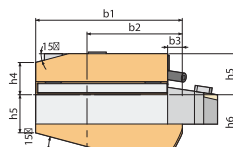
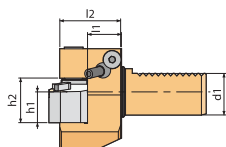


Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	N.W.Kg
B4-30×20	30	70	35	10	20	29	26	22	35	38	22	40	1.45
B4-40×25	40	85	42.5	12.5	25	34	35	30	42.5	48	22	44	2.51
B4-50×32	50	100	50	16	32	41	42	35	50	60	30	55	4.23

固定刀座 DIN69880

STATIC TOOL HOLDER DIN69880

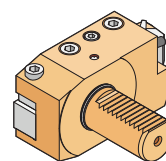
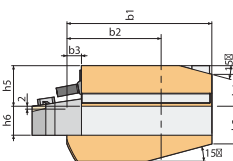
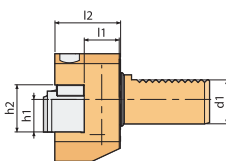
B5 右手系，长，
车刀刃向上



DIMENSIONS

Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	N.W.Kg
B5-30×20	30	100	65	10	20	29	26	22	28	38	22	40	1.73
B5-40×25	40	118	75.5	12.5	25	34	35	30	32.5	48	22	44	2.88
B5-50×32	50	130	80	16	32	41	42	35	35	60	30	55	5.00

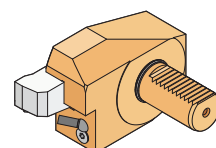
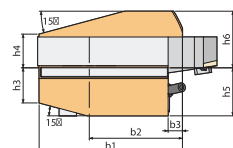
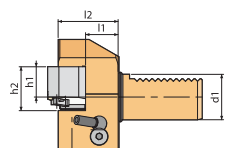
B6 左手系，长，
车刀刃向上



DIMENSIONS

Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	N.W.Kg
B6-30×20	30	100	65	10	20	29	26	22	28	38	22	40	1.73
B6-40×25	40	118	75.5	12.5	25	34	35	30	32.5	48	22	44	2.88
B6-50×32	50	130	80	16	32	41	42	35	35	60	30	55	5.00

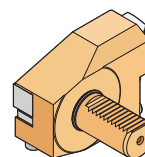
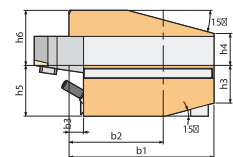
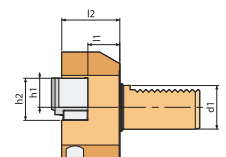
B7 右手系，长，
车刀刃向下(反向)



DIMENSIONS

Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	N.W.Kg
B7-30×20	30	100	65	10	20	29	26	22	35	38	22	40	1.84
B7-40×25	40	118	75.5	12.5	25	34	35	30	42.5	48	22	44	3.16
B7-50×32	50	130	80	16	32	41	42	35	50	60	30	55	5.32

B8 左手系，长，
车刀刃向下(反向)

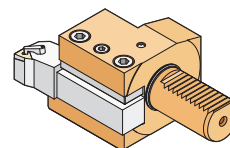
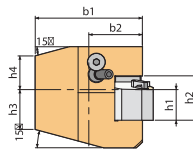
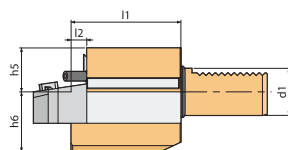


DIMENSIONS

Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	N.W.Kg
B8-30×20	30	70	35	10	20	29	26	22	28	38	22	40	1.84
B8-40×25	40	85	42.5	12.5	25	34	35	30	32.5	48	22	44	3.16
B8-50×32	50	100	50	16	32	41	42	35	35	60	30	55	5.32

■ 固定刀座 DIN69880 STATIC TOOL HOLDER DIN69880

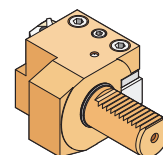
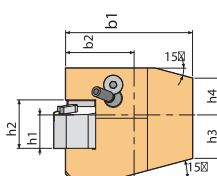
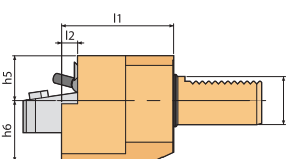
C1 右手系，
车刀刃向上



DIMENSIONS

Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	l3	N.W.Kg
C1-30×20	30	70	35	17	20	29	26	22	28	38	70	10	30	1.79
C1-40×25	40	85	42.5	20.5	25	34	35	30	32.5	48	85	12.5	30	3.12
C1-50×32	50	100	50	25.5	32	41	42	35	35	60	100	16	40	5.37

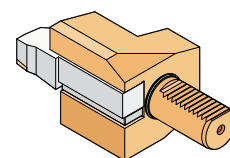
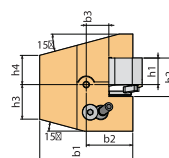
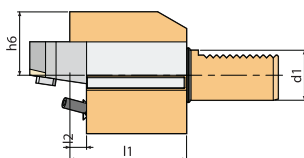
C2 左手系，
车刀刃向上



DIMENSIONS

Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	l3	N.W.Kg
C2-30×20	30	76	41	23	20	29	26	22	28	38	70	10	30	1.97
C2-40×25	40	90	47.5	25.5	25	34	35	30	32.5	48	85	12.5	30	3.42
C2-50×32	50	105	55	30.5	32	41	42	35	35	60	100	16	40	5.73

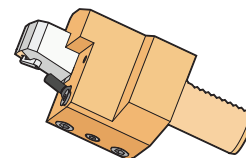
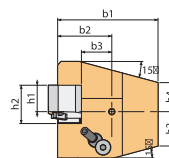
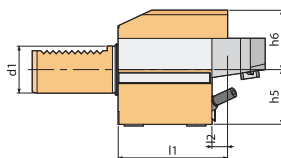
C3 右手系，
车刀刃向下(反向)



DIMENSIONS

Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	l3	N.W.Kg
C3-30×20	30	70	35	17	20	29	26	22	35	38	70	10	30	2.12
C3-40×25	40	85	42.5	20.5	25	34	35	30	42.5	48	85	12.5	30	3.68
C3-50×32	50	100	50	25.5	32	41	42	35	50	60	100	16	40	6.20

C4 左手系，
车刀刃向下(反向)



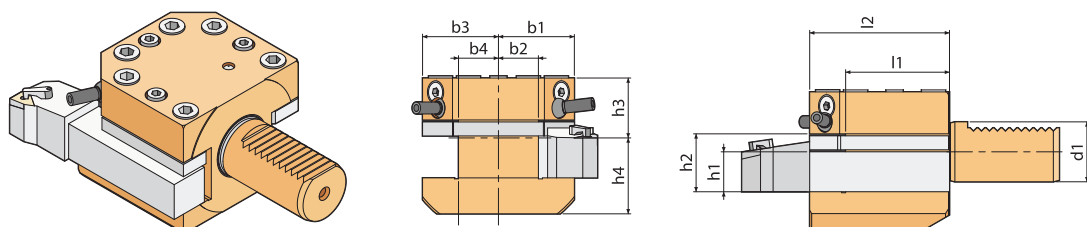
DIMENSIONS

Order NO.	d1	b1	b2	b3	h1	h2	h3	h4	h5	h6	l1	l2	N.W.Kg
C4-30×20	30	76	41	23	20	29	26	22	35	38	70	10	2.12
C4-40×25	40	90	47.5	25.5	25	34	35	30	42.5	48	85	12.5	3.68
C4-50×32	50	105	55	30.5	32	41	42	35	50	60	100	16	6.20

■ 固定刀座 DIN69880 STATIC TOOL HOLDER DIN69880

D1

车刀刃向上

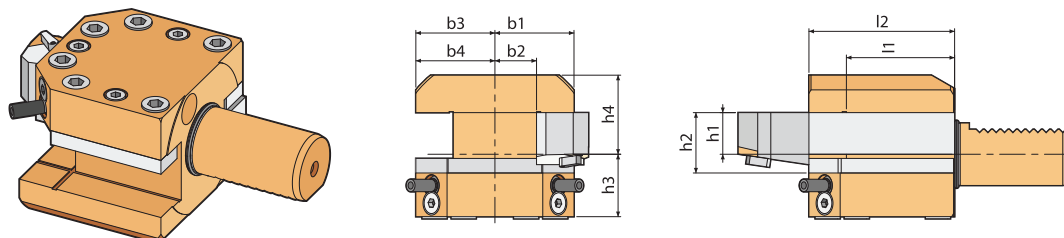


DIMENSIONS

Order NO.	d1	b1	b2	b3	b4	h1	h2	h3	h4	l1	l2	N.W.Kg
D1-30×20	30	35	17	38	20	20	29	28	38	52	70	1.79
D1-40×25	40	42.5	20.5	47.5	25.5	25	34	32.5	48	62	85	2.30
D1-50×32	50	55.5	25.5	60	30.5	32	41	35	60	70	100	5.40

D2

车刀刃向下(反向)

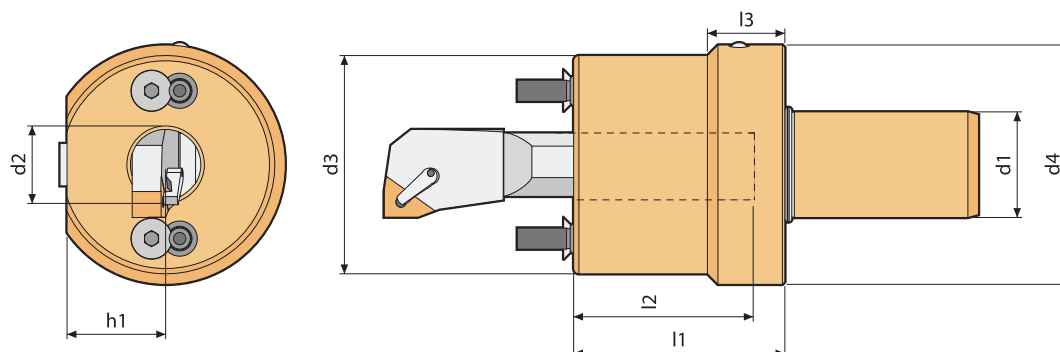


DIMENSIONS

Order NO.	d1	b1	b2	b3	b4	h1	h2	h3	h4	l1	l2	N.W.Kg
D2-30×20	30	70	35	10	20	20	29	35	38	52	70	1.82
D2-40×25	40	85	42.5	12.5	25.5	25	34	42.5	48	62	85	2.50
D2-50×32	50	100	50	16	30.5	32	41	50	60	70	100	6.00

■ 固定刀座 DIN69880 STATIC TOOL HOLDER DIN69880

E2



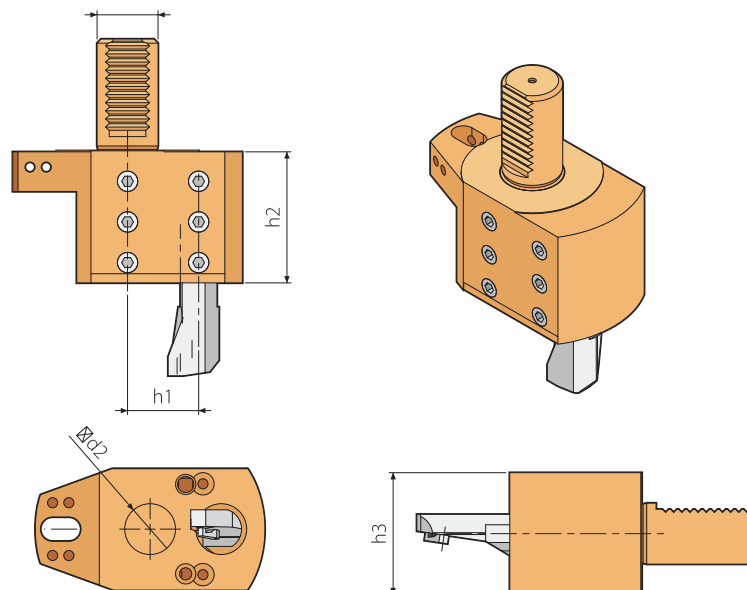
DIMENSIONS

Order NO.	d1	d2	d3	d4	h1	l1	l2	l3	N.W.Kg
E2-30×10	30	10	55	68	28	55	48	22	1.44
E2-30×12	30	12	55	68	28	55	50	22	1.45
E2-30×16	30	16	55	68	28	75	50	22	1.39
E2-30×20	30	20	55	68	28	75	60	22	1.36
E2-30×25	30	25	66	68	28	85	70	22	1.33
E2-30×32	30	32	66	68	28	85	70	22	1.88
E2-40×10	40	10	60	83	32.5	55	50	22	2.31
E2-40×12	40	12	60	83	32.5	55	50	22	2.30
E2-40×16	40	16	70	83	32.5	75	50	22	2.26
E2-40×20	40	20	70	83	32.5	75	60	22	2.13
E2-40×25	40	25	70	83	32.5	85	60	22	2.00
E2-40×32	40	32	70	83	32.5	85	70	22	2.95
E2-40×40	40	40	83	83	32.5	100	70	22	3.15
E2-50×10	50	10	60	98	35	72	50	30	4.02
E2-50×12	50	12	60	98	35	72	50	30	4.00
E2-50×16	50	16	68	98	35	90	60	30	3.94
E2-50×20	50	20	68	98	35	90	60	30	3.87
E2-50×25	50	25	68	98	35	90	76	30	3.79
E2-50×32	50	32	74	98	35	92	76	30	3.58
E2-50×40	50	40	96	98	35	92	76	30	4.79
E2-50×50	50	50	96	98	35	102	86	30	5.00

■ 固定刀座 DIN69880

STATIC TOOL HOLDER DIN69880

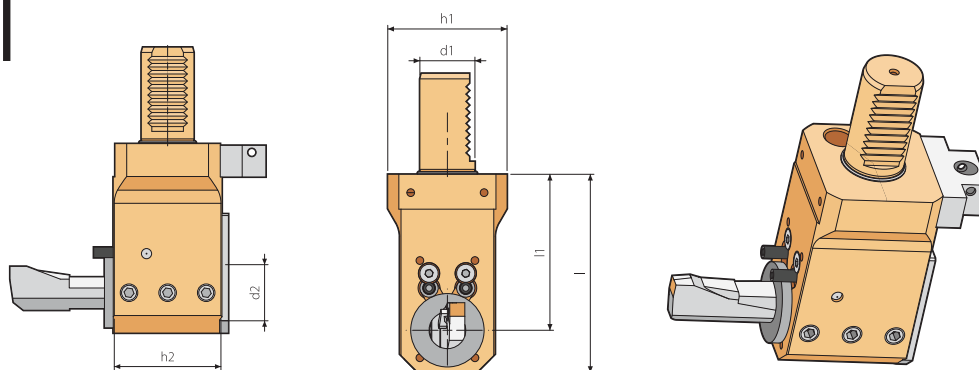
E2
OFFSET
偏心



DIMENSIONS

Order NO.	d1	d2	h1	h2	h3	N.W.Kg
E2-30-OFF35	30	25	35	65	65	2.60
E2-40-OFF65	40	40	65	85	80	3.40

T1



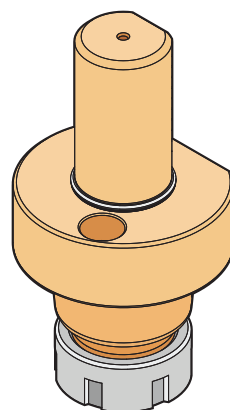
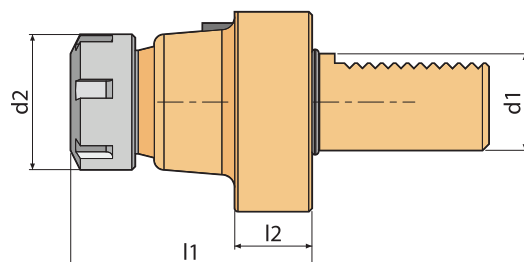
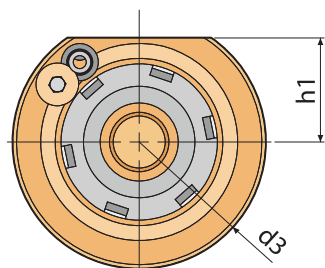
DIMENSIONS

Order NO.	d1	b2	l	l1	h1	h2	h3	N.W.Kg
T1-30×32-65	30	32	88	65	65	62	52	3.40
T1-30×32-85	30	32	108	85	65	62	52	3.60
T1-30×32-100	30	32	123	100	65	62	65	3.80
T1-40×40-85	40	40	112	85	80	85	65	4.40
T1-40×40-100	40	40	127	100	80	85	65	4.70

■ 固定刀座 DIN69880

STATIC TOOL HOLDER DIN69880

E4

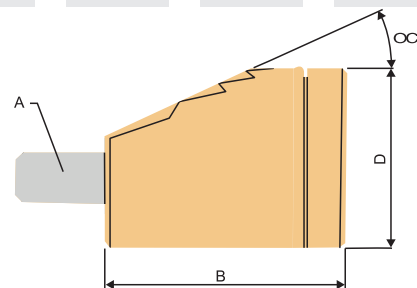
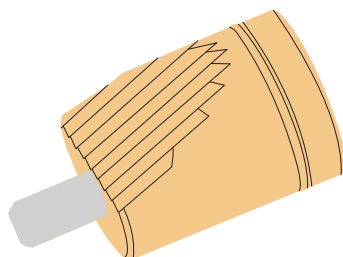


DIMENSIONS

Order NO.	collet	b1	b2	b3	l1	l2	h1	N.W.Kg
E4-30×ER25	ER25	30	42	68	75	22	28	1.07
E4-30×ER32	ER32	30	50	68	75	22	28	1.22
E4-40×ER25	ER25	40	42	83	75	22	32.5	1.65
E4-40×ER32	ER32	40	50	83	75	22	32.5	1.79
E4-40×ER40	ER40	40	63	83	75	22	32.5	1.78
E4-50×ER32	ER32	50	50	94	75	30	35	2.70
E4-50×ER40	ER40	50	63	94	63	30	35	2.90

VDI WEDGE

压紧块

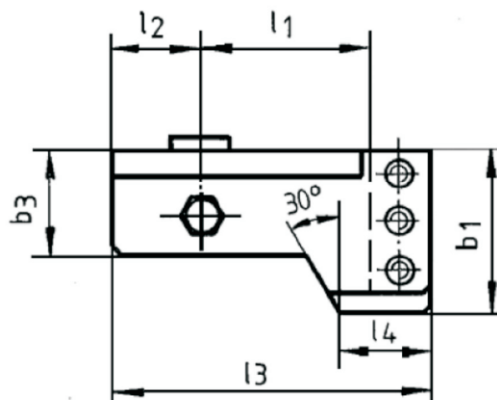
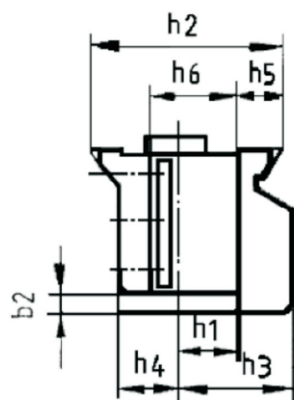


DIMENSIONS

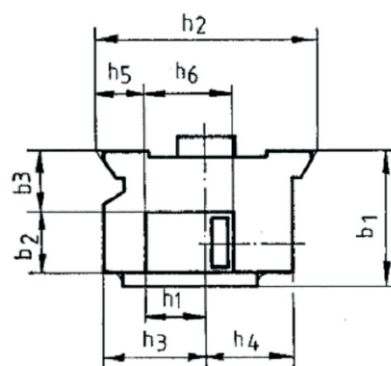
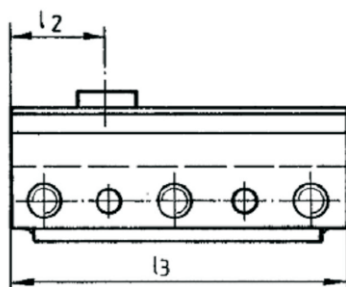
Order NO.	A	B	∞	D
VDI30-22	M8	34	20°	22
VDI40-28	M10	42	20°	28
VDI40-40	M10	44	20°	40
VDI50-36	M10	48	25°	36
VDI50-50	M12	56	25°	50

■ 固定刀座 DIN69881 CNC toolholder DIN69881

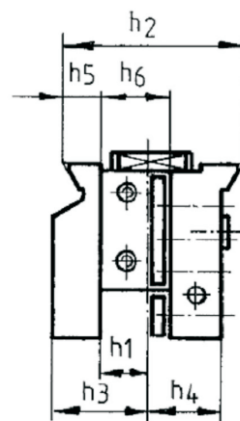
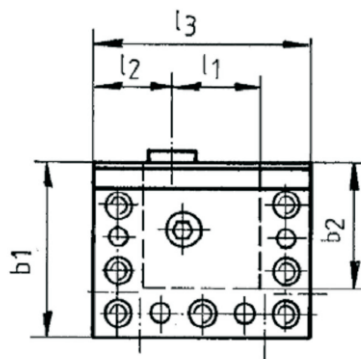
A型



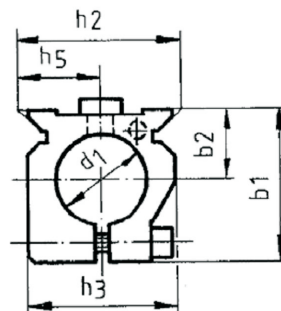
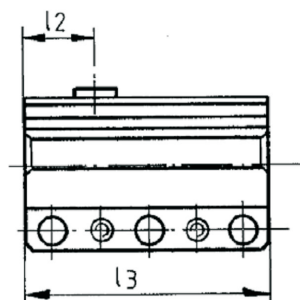
B型



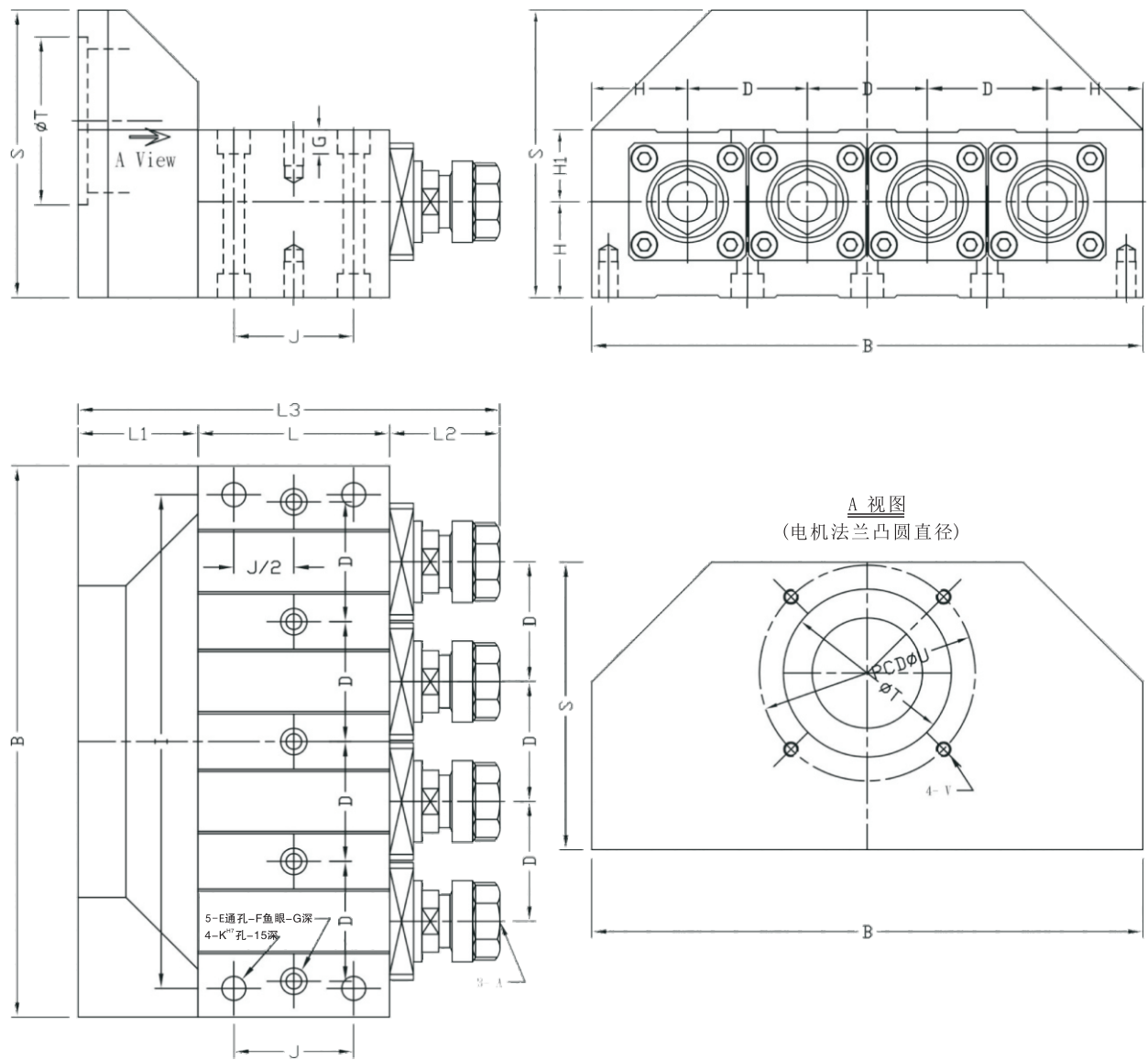
C型



D型



■ 车铣复合动力头 MUL TI FUNCTION SPINDLE



960-x40 四轴尺寸表：（实际尺寸依出货实物为准）

部位 型号	A	B	D	E	F	G	H	H1	I	J	K	L	L1	L2	S	最高转速	伺服电机安装相关尺寸		
																	T	U	V
960-140	ER-16	190	40	6.5	11	10	35	27	170	54	8	72	50	44	112	6000	50	70	M5x0.8
960-240	ER-20	230	50	8.5	14	12	40	30	216	60	8	80	51	46	120	6000	70	90	M6x1.0
960-340	ER-25	266	60	11	17	14	43	31	244	64	10	86	59	49	136	6000	80	100	M6x1.0
960-440	ER-32	302	70	13	19	16	46	35	284	68	10	92	60	52	150	5000	110	165	M8x1.25

